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## Experimental determination of structural damping of different materials

Himanshu Mevada<sup>a</sup>, Dipal Patel<sup>b</sup><sup>a</sup>Department of Mechanical Engineering, cspit, India, 388421<sup>b</sup>Department of Mechanical Engineering, cspit, India, 388421

### Abstract

Estimating damping in structure composed of different materials (steel, brass, aluminum) and processes still remains as one of the most extremely vast challengers. The paper presents Structural damping effect on beam vibration by impact hammer. Structural damping contributes to about 10-15% of total system damping. The main objective of this work is to estimate the natural frequency and damping ratio of cantilever beams of Aluminum, Brass, and Steel by LabVIEW software and validate the result with vibration analysis and Harmonic analysis utilizing ANSYS. Free vibration analysis was carried out for identifying the natural frequencies and the harmonic analysis was carried out for obtaining frequency replication curves from which damping ratios were estimated utilizing Half- power Band Width Method. It is observed that damping ratio is higher for brass than steel than aluminum.

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**Keywords:** Structural Damping, LabVIEW, FFT, Half-Power Bandwidth Method, Harmonic analysis, Ansys

### 1. Introduction

The concept of damping within a structural system can have different meanings to the various trade branches. Damping is one of many different methods that have been proposed for allowing a structure to achieve optimal performance when it is subjected to seismic, wind storm or other types of transient shock and vibration disturbances. [5] Vibration is an element which is hard to avoid in practice. Excitation of resonant frequencies of some structural parts can occur with existence of vibration even it is only a small insignificant vibration. The number of times that a complete motion takes place during the period of one second is called frequency which is measured in Hertz (Hz). [10] Dynamic analysis aims at understanding, evaluating and modifying the structural dynamic behaviour which involves many terms such as natural frequencies, eigenvalues, eigenvectors, damping ratios, Frequency Response Functions (FRFs) etc. Modal analysis is an effective means for identifying, accepting and simulating dynamic behaviour and responses of structural elements. Modal analysis using ANSYS is an effective method of determining vibration characteristics [14]. Material



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## Investigation of Delamination Factor in High Speed Drilling on Chopped GFRP using ANFIS

Ashish.B.Chaudhari<sup>a</sup>, Vijay Chaudhary<sup>b</sup>, Piyush Gohil<sup>c</sup>, KundanPatel<sup>d</sup>

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---

### Abstract

High speed machining is a key method to increase the productivity and reduce the cost during manufacturing. Delamination is a prevalent disadvantage while drilling of composites. Full factorial design (FFD) was used to evaluate delamination factor (DF) by studying process parameters. DF was evaluated with an influence of process parameter during the drilling of composites such as, cutting speed, depth of cut and feed rate. For determination of significance of each process parameters analysis of variance (ANOVA) was studied with their influence on process parameters. Adoptive neuro fuzzy interface system (ANFIS) models were developed to predict delamination factor as a function of different combination of machining parameters. Comparison of experimental DF with the predicted ANFIS model was carried out. After comparing the experimental results with the predicted results it is found that the root means square error (RMS) at DF at entry and exit are 1.4732% and 2.9277% respectively.

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**Keywords:** Delamination factor (DF); High Speed Drilling (HSD); Image Analysis; Analysis of Variance (ANOVA); ANFIS;

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### 1. Introduction

The use of fiber reinforced composites (FRC) materials in aerospace as well as automobile industries has grown-up significantly in last decades because of their only one of its kind properties such as high specific stiffness and strength to weight ratio, superior corrosive resistance high damping, and low thermal expansion. Conventional drilling is usually the most essential operation during the assembly of the structures in these applications. The defects in the fiber reinforced composites causes the denial of the parts correspond to an expensive loss. For example, drilling-associated delamination accounts for 60% to 70% rejections during final assembly in the aircraft and automotive industry [1]. The quality of the holes such as roughness/waviness at its wall surface may lead to its failure. Delamination, stress concentration, micro and macro cracking associated with machined holes extensively



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## Influence of Tool Pin Profile and Welding Parameter on Tensile Strength of Magnesium Alloy AZ91 during FSW

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### Abstract

Magnesium is flammable material and to avoid its limitation of fusion welding solid state welding process, called friction stir welding (FSW), is applied for joining two plates together. The friction stir welding uses a non-consumable tool for joining abutting plates of magnesium alloy AZ91 having 6 mm thickness. FSW process joins the plates with advantages such as low distortion, no shielding gas required, and fine recrystallized microstructure. In Friction stir welding, process parameters such as welding speed, tool rotation speed, tool dimensions and axial force play an important role during welding. In the present work, the 6 mm thick plates of the said alloy are joined at welding speed of 28 mm/min to 56 mm/min with tool rotation speed ranging from 710 rpm to 1400 rpm. Tensile testing was carried out to know the best parameter from the selected ones. Observations are also made for any defects by using fluorescent penetrant testing and photo micrographs.

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**Keywords:** FSW, Tool Pin Profile, Tensile Strength, FPI, Magnesium Alloy AZ91;

### 1. Introduction

Welding is most important and widely used process in fabrication industries. There are number of welding techniques used for fabrication according to the applications, environment and material to be welded. Welding techniques are divided into different categories; friction stir welding is one of the categories of solid state welding process. Friction stir welding (FSW) was invented at The Welding Institute (TWI) of The United Kingdom in 1991 as a solid state (fusion less) joining technique [1]. Friction stir welding is considered to be the most significant development in metal joining in decades and, in addition, is a “green” technology due to its energy efficiency, environmental friendliness, and versatility. As compared to conventional welding methods, FSW consumes



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

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## **“Examination of zinc oxide films prepared by magnetron sputtering”**

Pranav Y. Dave<sup>a#</sup>, Kartik H. Patel<sup>a</sup>, Kamlesh V. Chauhan<sup>a</sup>, Amit Kumar Chawla<sup>b</sup>,  
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### **Abstract**

Nano-structured zinc oxide thin films were deposited on corning glass substrate by magnetron sputtering process. Zinc oxide films were deposited at different gas ratio values of argon:oxygen kept at 2sccm:18sccm, 6sccm:14sccm, 10sccm:10sccm and 14sccm:6sccm. X-ray Diffraction (XRD) technique was used to characterize ZnO thin films. The XRD graphs indicate presence of (100) and (002) peaks for ZnO thin films. Contact angle and surface energy of nano-structured ZnO thin films were determined by contact angle goniometer. Zinc oxide films are hydrophobic by nature and their contact angle value varies from 98.3° to 102.1° with decrease in flow rate of oxygen gas and increase in argon gas flow rate. UV-Vis-NIR spectrophotometer was used to characterize optical properties of ZnO thin films.

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**Keywords:** Zinc Oxide; Sputtering; Optical properties; Wettability

### **1. Introduction**

Surface engineering is defined as modification of near-surface structure, chemistry or property of a substrate in order to achieve superior performance and durability. Wetting phenomenon which is identified with surface change or surface treatment procedure has gotten huge enthusiasm from both principal and application perspective. [1][2]. Zinc Oxide (ZnO) is a wide-band gap semiconductor of the II-VI semiconductor group that has several favourable properties, including good transparency, high electron mobility, wide band gap and strong room-temperature luminescence. Zinc compounds were probably used by early humans, in processed and unprocessed forms, as a

# Green Approaches to Biocomposite Materials Science and Engineering

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## Chapter 4

# Effect of Bamboo Hybridization and Staking Sequence on Mechanical Behavior of Bamboo–Glass Hybrid Composite

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*The M. S. University of Baroda, India*

**Vijaykumar Chaudhary**

*CHARUSAT, India*

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*CHARUSAT, India*

**Ronak Ramjiyani**

*CHARUSAT, India*

### ABSTRACT

*The advancement of polymer composites containing natural fibers as a manageable option material for certain designing applications, especially aviation and car applications, is a well-known area of investigation. Nevertheless, the high mechanical properties connected with synthetic fibers they are awesome and lavish contrasted with natural fibers. The utilization of natural plant fibers and mixes of natural and synthetic fibers for making ease building materials has produced much interest recently. In the present work, bamboo–glass hybrid polyester composites were produced and their mechanical properties like elasticity and flexural quality were assessed for different weight fraction and distinctive stacking sequence. The outcomes observed that bamboo–glass mixture composites offered the benefits of both natural and synthetic fibers. It is also observed that hybridization started a material with general intermediate properties between pure glass and pure bamboo. However, the significance of controlling the stacking grouping to upgrade properties was evident.*

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## Characterization of sputtered zirconium nitride films deposited at various argon:nitrogen ratio

Nicky P. Patel, Kamlesh V. Chauhan, Jaydeep M. Kapopara, Nayan N. Jariwala and Sushant K. Rawal

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## Characterization of sputtered zirconium nitride films deposited at various argon:nitrogen ratio

Nicky P. Patel<sup>1</sup>, Kamlesh V. Chauhan<sup>1</sup>, Jaydeep M. Kapopara<sup>1</sup>, Nayan N. Jariwala<sup>1</sup>, Sushant K. Rawal<sup>2</sup>

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<sup>2</sup>Department of Mechanical Engineering, McMaster University, 1280 Main St., W. Hamilton, ON, L8S 4L7, Canada

Corresponding author: sushantrawal@outlook.com

**Abstract.** Zirconium nitride films were deposited by reactive magnetron sputtering using argon as inert gas and nitrogen as reactive gas. The nitrogen flow rate in argon:nitrogen ratio was increased from 4sccm to 20sccm by an increment of 4sccm. The effect of increment in nitrogen flow rate on various properties of deposited zirconium nitride films are reported in this paper. The structural characterization was done by X-Ray diffraction which confirms (011) peak of  $Zr_3N_4$  and a very low intensity (111) peak of  $Zr_3N_4$ . Optical properties was investigated by Uv-Vis-NIR spectrophotometer which showed that the films were transparent and maximum transmittance observed was around 82%. The wettability properties was investigated by contact angle goniometer which showed the films were hydrophobic and maximum contact angle achieved was 99.5°.

**KEY WORDS:** Zirconium nitride; Sputtering; Contact angle; Wettability.

### 1. Introduction

Transition metal nitrides have stimulated many scientific interest because of their properties such as high hardness, good wear and oxidation resistance that permit to use them as hard coating [1]. Zirconium nitride ( $ZrN$ ) have been extensively studied for industrial applications as hard coatings,





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## Consequences of N<sub>2</sub> gas flow variation on properties of zirconium oxide-nitride films

Nayan N. Jariwala<sup>1</sup>, Kamlesh V. Chauhan<sup>1</sup>, Parth P. Pandya<sup>1</sup>, Nicky P. Patel<sup>1</sup>, Sushant K. Rawal<sup>2</sup>

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**Abstract.** Zirconium oxide-nitride films was prepared by RF reactive magnetron sputtering in presence of helium, oxygen and nitrogen gases. The N<sub>2</sub> gas flow rate was varied for each consecutive run of sputtering at values of 66, 72, 78, 84, and 90 sccm respectively. Zirconium oxide-nitride films showed structural variation in evolution of various textures as detected by X-ray diffraction. It showed good transmission values above 50% for all samples. Wettability studies of zirconium oxide-nitride films was done by contact angle goniometer. All samples depict hydrophobic behaviour as all films have contact angle values above 90° and as nitrogen gas flow rate increases, the films roughness as well as contact angle increases. Tribological test is done on zirconium oxide-nitride films coated on aluminium, brass and mild steel pins, which give excellent wear resistance compared to uncoated pins.

KEY WORDS: Zirconium oxide-nitride; Sputtering; Wettability; Hydrophobic; Tribology

### 1. Introduction

In recent times, thin films are gaining importance because of their decorative, tribological, self-cleaning, and many more properties. Zirconium oxide-nitrides are one of them having excellent properties like anti corrosion [1], high hardness [2], and hydrophobicity [3]. Zirconium oxide-nitride has attracted researchers because it has properties in between zirconium oxides that have high corrosion resistance and zirconium nitrides that have high hardness. Moreover, it can also be deposited by using air as a reactive gas therefore eliminating the mandatory requirement of oxygen and nitrogen gas cylinders [4], [5].

Zirconium oxide-nitride films are synthesized by many methods including ion plating [6], cathodic arc evaporation [7], metal organic chemical vapor deposition [8], and sputtering [1]–[3], [9]–[18]. Sputtering is relatively very old technology and was reported by Wright in 1877. The power source used for creating the plasma while sputtering is either DC or RF. The main disadvantage of DC power





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## Modelling and analysis of sputter deposited ZrN coating by CFD

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**Abstract.** The objective of the present work is to investigate the effect of various sputtering parameters such as velocity, mass flow rate on velocity profiles, pressure profiles, density profiles and concentration distribution of the process gases (argon and nitrogen) of zirconium nitride films deposited on glass and silica substrate by RF magnetron sputtering. A three dimensional Computational Fluid Dynamics (CFD) study has been carried out using Fluent-ANSYS commercial code to visualize the mixing behavior of process gases inside the deposition chamber. The results show that the location of gas inlet port has a greater influence on gas distribution inside the chamber where reactive gas will form coating. By having this information, one can able to modify the reactor geometry and gas flow openings along with its positions for better gas flow over the substrate which in turns gives an indirect indication of coating from the composition point of view.

**KEY WORDS:** CFD; Concentration; Sputtering; ANSYS

### 1. Introduction

In the last few decades, thin films based on transition metal nitrides have been widely used in different technological areas <sup>[1-3]</sup>, because of their promising properties together with their shiny and golden appearance, which makes them highly attractive for applications such as decorative coatings in several commercial and industrial sectors<sup>[4,5]</sup>. A variety of nanoscale multilayered coatings have been studied



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## Development and analysis of tantalum nitride coatings prepared by DC reactive sputtering

Akash A. Gandhi<sup>a</sup>, Kamlesh V. Chauhan<sup>a</sup>, Jaydeep M. Kapopara<sup>b</sup>, Nayan N. Jariwala<sup>a</sup>, Sushant K. Rawal<sup>c\*</sup>

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### Abstract

The objective of the present work is to investigate the effect of DC power variation on structural, wettability and tribological properties of tantalum nitride coatings deposited by DC reactive magnetron sputtering. The X-ray diffraction graphs of tantalum nitride coating show evolution of various textures of tantalum nitride with an increase in DC power. Wettability test showed promising results for hydrophobicity as the DC power supply was increased from 230 to 430W. The lowest contact angle of 95.6° was achieved at DC power of 230W and the highest contact angle of 100.2° was achieved at 430W. The wear test was done on uncoated and tantalum nitride coated cylindrical pins of brass and mild steel. The pins showed improvement in wear resistance when coated with tantalum nitride.

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**Keywords:** Tantalum nitride; Wear; Tribology; Hydrophobic; Wettability

### 1. Introduction

Tantalum nitride coatings are recognized as chemically inert[01], corrosion resistant and hard material [02]. They are used as decorative coatings [02], dielectric layers [03], adhesion promoters in the microelectronics industry and

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# FPGA Realization of Novel Techniques for DDR based Data Acquisition System

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**Abstract**— A data acquisition system (DAQ) is an electronic system that collects, stores and distributes information for further processing. This paper put together various DDR techniques for synchronized digital data acquisition algorithms and realization with Field Programmable Gate Array (FPGA). The proposed techniques uses Double data rate for high speed data acquisition where data capturing device is source synchronized with data generation source. These techniques eliminates the high utilization of FPGA resources like IO blocks, LUT RAM and Multiplexers. This system is divided into two sections. First is used to acquire data from the Data source and other part is used to store data on high speed storage device. These techniques are simulated and evaluated in XILINX spartan 6 FPGA and static RAM (SRAM). Implemented techniques are compared in terms of resources utilized.

**Keywords**— Double Data Rate, Data Acquisition System, FPGA, SRAM, VHDL

## I. INTRODUCTION

All the tangible things around us like hardware components, electrical machines, and other physical objects obeys the rules of physics. And all physical activity has quantifiable magnitudes to be measured. These quantity can be in electrical, acoustic, chemical or in radiation. And these days A/D converter are became so advanced that it can capture different magnitudes with very accuracy, and generates lots of data at very high speed[1]. That's where efficient Data acquisition system comes into the picture. The traditional Data Acquisition system are failed to achieve accuracy with high speed[1,2,3,4].

Data Acquisition systems can be classified according to what kind of processing tool is used. Data acquisition system is classified as computer based in which computer micro processor is utilized for processing, storing, and manipulating the acquired data. The another category of data acquisition system is based on embedded microcontroller system. This

category has some advantage like low cost, high performance and mobility. But it has some disadvantages also like it has fixed architecture. Any minor change in logic may lead to replace whole system. Final category is consist of reconfigurable FPGA, as its name suggests it can be reconfigured while it is onboard. And its high performance and capacity makes it first choice of any developer. It also has all I/O, processing and storage capabilities required for data acquisition system[2].

Field Programmable Gate Arrays (FPGAs) have proved fastest growing device among the world of processing devices and controllers. They can be programmed for realization of complex hardware design[3]. The FPGA devices are made up of arrays of logical blocks wrapped around programmable IO blocks, interlinked with programmable interconnects[3,5].

High speed ICs can be used for existing data acquisition system but they proved very expensive and speed of ordinary chip is not enough for these tremendous data processing. Here FPGAs outperforms the speed, accuracy of dedicated ICs with its cost and reconfigurability [4].

The rest of the paper is organized as follow. Section II describes the each blocks of proposed diagram. Section III elaborates the working of data acquisition algorithm. Then In Section IV experimental results are discussed and performance is evaluated. Followed by the conclusion in section V.

## II. SYSTEM DESIGN

The main aim of the data acquisition is to handle high data rate and efficient storage mechanism for future analysis[1]. Functional blocks of the proposed system is shown in Fig.1. The details of each block have been discussed in the following subsections.

# Cloud Computing Systems and Applications in Healthcare

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# A Survey of Open Source Protocols XMPP and SIP for Instant Messaging System

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## ABSTRACT

The instant messaging system is an application based system used for communication using the internet service, in real time. Its use and popularity is increasing day by day. Many services and applications have been developed for real time communication so far, among them XMPP and SIP are the widely used. The key functionalities of instant messaging system are presence, session management and transfer of data which can be fulfilled using the open source protocols like XMPP, SIP and RTP. Furthermore, a comparison between XMPP and SIP is provided based on a number of criteria.

## Keywords

XMPP, SIP and IMs.

## 1. INTRODUCTION

Instant messaging is a type of communication service providing users with two entities; presence information and real-time messaging. Presence means for finding, retrieving, and subscribing to changes in the presence information of other users. It provides the information about the network availability of the user and also the user's willingness to communicate. Instant messaging service provides the technology for users to communicate more interactively and in a cost effective manner. XMPP (Extensible Messaging and Presence protocol) is a communication protocol, which enables near real time exchange of structured data, based on XML. SIP (Session Initiation Protocol) is a communication protocol for signaling and controlling multimedia communication sessions.

## 2. BACKGROUND

### 2.1 XMPP (Extensible Messaging and Presence Protocol)

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Instant Messaging (IM) is a text-based message system that allows the user to exchange short messages in real-time. Instant messaging is more interactively and cost effectively than e-mail. Presence provides the current status of a user to other users. [3]

XMPP is based on XML and it is a communication protocol for message oriented middleware. XMPP, which is cross platform and open source protocol. This protocol was developed in 1999 by the Jabber open-source community for real-time instant messaging (IM), presence information, and contact list maintenance.

**XMPP core Methods list:** (1) Setup of XML stream (2) Channel Encryption (3) Authentication (4) Error Handling (5) Communication (6) Presence (7) Request-Response interaction (8) Security [3]

Jabber is an open alternative to closed IM and presences. And its core is XMPP, which define how to stream XML contents. RFCs 3920 define a robust, secure, scalable, internationalization friendly architecture for real time messaging and structured data exchange (pure XML).

Rather than documenting, XMPP deals with xml streams (1) **Streams:** Exchanging xml documents between two entities over the networks. (2) **Stanzas:** small pieces of structure data called XMPP Stanzas.

**Stream Attributes** used JID = [ localpart "@" ] domainpart [ "/" resourcepart ]

Ex: <room @ chat.example.com / user@host> (1) From: JID of sender (2) To: JID of receiver (3) Id: unique identification for the stream called a "stream id" (4) Xml:lang :default language (5) Version : XMPP 1.0 supported receiving entity must be sent the Version. [3]

**XMPP define three core stanzas types:** (1) the <message/> stanzas is a 'push' mechanism through which one entities pushes information to another. (2) The <presence/> stanzas is a basic broadcast mechanism through which multiple entities receive information about given entity which they have subscribed.(online, away, DND) (3) The <iq/>stanzas is a request-response mechanism, that lets entities make request of and receive a response from each other.

Distributed Client-Server Architecture use to implement XMPP. End to end exchange of structured data. Presence-aware Client & Server.XMPP architecture are similar to the email architecture.

# A Unique Word Prediction System for Text Entry in Hindi

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## ABSTRACT

Word prediction is very effective technique for improving efficiency of entering text. Current word prediction systems predict a word if and only if a user has not made mistake in the starting of some characters of the word. This is more applicable for Indian languages, which have a large set of characters, alphabets, words with complex characters and inflections, phonetically similar sets of characters, etc. Therefore, there is a requirement for development of better word prediction. For existing systems, till now “N-Gram” approach is used. N-Gram approach considers only sequence of words in given sentence. It doesn’t consider structure and grammar of the sentence. New approach is to use “Syntactic N-Gram” approach. Sn-Grams are differing from traditional n-grams in the way of which elements are considered as the neighbors. Sn-Grams consider Grammar in making prediction. So they are less arbitrary in making predictions.

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## CCS Concepts

• Computing methodologies → Artificial intelligence → Natural language processing

## Keywords

Hindi Word Prediction System; Hindi Keyboard; Indian Languages; Syntactic N-Grams; Sn-Grams.

## 1. INTRODUCTION

### Natural Language Processing:

Natural language processing (NLP) is a study of excellence, a field of computer science concerned with the human – computer interactions.

When you want an intelligent system like machines or robots to perform as per your instructions, Natural language is required.

### Word Prediction:

Many of us can have problems with correct spelling, or would not like to type more. Software that completes words by showing some words using predictive text on keyboards of mobile phones or from Webpages can help.

# **Smart Innovation, Systems and Technologies**

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# Proceedings of First International Conference on Information and Communication Technology for Intelligent Systems: Volume 1

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# A State Of Art Survey on Shilling Attack in Collaborative Filtering Based Recommendation System

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**Abstract.** Recommendation system is a special type of information filtering system that attempts to present information /objects that are likely to the interest of user. Any organization, provides correct recommendation is necessary for maintain the trust of their customers. Collaborative filtering based algorithms are most widely used algorithms for recommendation system. However, recommender systems supported collaborative filtering are known to be extremely prone to attacks. Attackers will insert biased profile information or fake profile to have a big impact on the recommendations made. This paper provide survey on effect of shilling attack in recommendation systems, types of attack, knowledge required and existing shilling attack detection methods.

**Keywords:** Recommendation System, Collaborative Filtering Shilling Attack, Detection and Evaluation Parameters, Information Filtering.

## 1 Introduction

Recommendation systems (RS) provide information or item that is interest of the user by analysing rating pattern and stable information of user. The huge growths of information on the web as well as variety of guests to websites add some key challenges to recommender systems technology; these are producing accurate recommendation and handling several recommendations with efficiency [1]. Therefore, new recommender system technologies are required which will quickly turn out prime quality recommendations even for immense information sets.

Content based and collaborative filtering (CF) based are two approaches for developing recommendation systems. In content based system items are recommended based on users past rating history and content of items. Collaborative filtering recommendation system is based on U-I rating matrix. In a typical Collaborative filtering system, an  $n \times m$  user-item matrix is created, where  $n$  users' preferences about  $m$  products are represented as ratings, either numeric or binary. To obtain a prediction for a target item  $i$  or a sorted list of items that might be liked, an active user  $u$  sends her known ratings and a query to the system. CF system estimates

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220	HYBRID IMAGE FUSION ALGORITHM	SHIV KUMAR VERMA:DEPARTMENT OF CSE,

# An Approach to identify semantic relations between user's queries in text retrieval

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## ABSTRACT

The one size fits the all approach of commercial search engines is that whatever might be the context of the query, the same results are returned to different users. The problem arises as the existing methods concentrate more on the long-term interest which reduce the effectiveness of personalized web search to provide accurate predictions of the query context. Information overload is ongoing obstacle that loses the quality of data among the huge web by providing irrelevant results. To compute the semantic similarity between the query words is challenging task due to insufficient amount of information available in ambiguous keywords submitted by the users. This paper proposes an approach to that works in 2 stages. First from the user web log file, personalized ontology is created. Second, semantic mapper is used to identify semantic relation between query context/topic that improves evaluation measures used for computing semantic relatedness between words.

## Keywords:

Information retrieval; personalized web search; relevance feedback; semantic web mining

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## 1. INTRODUCTION

Research in personalized web search has been stagnant due to several reasons. Since every person has a different mix of information, created using a variety of tools, it is hard to design an approach that generalizes across all users. There are 644 million active websites on the internet according to Net Craft. Andrei Broder [26] specifies that "need behind the query" is often not informational in nature. [26] Classify web queries according to their intent into three classes: Navigational, Informational and Transactional. But the query has the characteristics of shortness, ambiguousness and incompleteness which limits the clear expression of user's information requirements and thus influences the results for personalized search. So, it is far enough to achieve user's requirement only from the search queries.

The major problem is due to lack of user adaption, retrieving results based on web popularity rather than user interest and user's typically view first few pages of web results. So, relevant results that are beyond first web page have lower chance of being visited. OneStat.com has reported that 77.2% of all queries submitted to a search-engine were three words long or less in 2009 [21]. The average length of the query keywords in web search was found to be 3 terms. Inevitably, the keywords might be inappropriate to identify need or unable to exactly match the relevant documents because of vocabulary gap.

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# About the Book

The proceedings of SocProS 2015 will serve as an academic bonanza for scientists and researchers working in the field of Soft Computing. This book contains theoretical as well as practical aspects using fuzzy logic, neural networks, evolutionary algorithms, swarm intelligence algorithms, etc., with many applications under the umbrella of ‘Soft Computing’. The book will be beneficial for young as well as experienced researchers dealing across complex and intricate real-world problems for which finding a solution by traditional methods is a difficult task.

The different application areas covered in the proceedings are: Image Processing, Cryptanalysis, Industrial Optimisation, Supply Chain Management, Newly Proposed Nature-Inspired Algorithms, Signal Processing, Problems related to Medical and Health Care, Networking Optimisation Problems, etc.

# A Survey: Artificial Neural Network for Character Recognition

Mrudang D. Pandya and R. Patel Jay

**Abstract** Due to advancement in technology many recognition task have been automated. Optical Character Recognition (OCR) aims to convert the images of handwritten or printed text into a format that is capable for a machine to understand and process it. For the recognition to be precise various properties are calculated, on the basis of which characters are classified and recognized. Character recognition has been an attractive area for researchers using the Artificial Intelligence. Recognition is easy for humans, but what about machines? Advancement in Artificial Intelligence has led to the developments of various devices. The open issue is to recognize documents both in printed and written format. Character recognition is widely used for authentication of person as well as document. OCR is a technique where digital image that contains machine printed or handwritten input into software and translating it into a machine readable digital format. A Neural network can be designed the way in which the brain performs a particular task or function of interest. In this paper we present the survey of how efficient an Artificial Neural network can be utilized for character recognition process.

**Keywords** OCR • Artificial neural network • Neuron • Classifier • K-means • Epoch • Clustering

## 1 Introduction

Character recognition is the phenomenon to identify the character which may be in the form of scanned document or typed text in different fonts and effects. Classical methods for recognition face the problems due to [1]: (1) the characters that are

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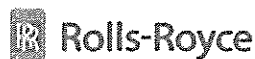
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2016 IEEE Region 10 Conference (TENCON)

<b>Session</b>	<b>IEEE HardTech Summit 2016</b>
<b>Date/Time</b>	26 November 2016 / 9.00 am – 5.00 pm
<b>Venue/Room</b>	School of Humanities And Social Science (HSS) Auditorium, HSS-B1-14, 14 Nanyang Drive, Nanyang Technological University, Singapore 637332.

Time	Activity
9:00 AM	Welcome Note – IEEE HardTech Summit 2016 <i>Nivas Ravichandran – IEEE Region 10 Young Professionals Coordinator</i>
9:10 AM	Creating a Driverless World – Opportunities & Challenges <i>Han Boon Siew – A*STAR Driverless Vehicle Program</i>
9:40 AM	Trends in Power Engineering : Innovation Challenges <i>Amit K Gupta &amp; Rejeki Simanjorang – Electrical Capability Group   Rolls-Royce</i>
10:10 AM	Refreshments & Networking Break
10:40 AM	Breathe Easier with an Indoor Air Monitor <i>Dustin Jefferson – Co-Founder uHoo Air Monitor</i>
11:10 AM	Scaling your Hardware Technology & Expectations of an HardTech investor <i>Fireside Chat with Alex Toh – Angel Investor &amp; Entrepreneur</i>
11:40 AM	Panel Discussion – Hardware Technology Opportunities & Challenges <i>Alexa Zotova   Tan Eng Tong   Sydney Shi   TBD</i>
12:25 PM	Lunch & Networking Break
1:25 PM	Sustainable Alternative Lighting – SALT <i>Aisa Mijeno – Co-Founder &amp; CEO   SALT</i>
1:55 PM	EPICS in IEEE – Funding for Hardware Technology Products <i>Supavadee Aramvith – EPICS in IEEE Program &amp; IEEE R10 EA Coordinator</i>
2:10 PM	Managing Energy for the Better <i>William Temple   Director – Ampotech</i>
2:30 PM	Challenges of Indoor Navigation <i>Alejandro   Co-Founder &amp; CTO Infinium Robotics</i>
3:00 PM	Refreshments & Networking Break
3:30 PM	How to pitch your Hardware Technology Product? Expectations & Reality <i>Professional Activities Session</i>
4:00 PM	Cracking communication across devices with an Egg <i>Sydney Shi – CEO &amp; Co-Founder   SmartEgg</i>
4:30 PM	Product Battlefield – Product Pitch Competition <i>7 Startups Demo their Products</i>

- 1134 **Anti-Packet Counterfeiting Attacks in Intermittently Connected Mobile Ad Hoc Networks**  
*Tomotaka Kimura and Masahiro Muraguchi*
- 1155 **Optimal Frame Size Analysis for Fragmentation and Aggregation Algorithm**  
*Eunbi Ku, Chulho Chung, Byungcheol Kang and Jaeseok Kim*
- 1162 **Forest Fire Monitoring and Detection of Faulty Nodes using Wireless Sensor Network**  
*Santoshinee Mohapatra and Pabitra Mohan Khilar*
- 1173 **Low-Complexity Lattice Reduction Aided MIMO Detection for Hardware Implementation**  
*Jihye Koo, Hyunsub Kim, Hyukyeon Lee, Hanjun Kim and Jaeseok Kim*

Session	[FR5D.EDM2] DMP: Electronic Devices and Materials Processing
Date / Time	25 November 2016, Friday / 4.00 pm – 5.30 pm
Venue	Orchid Junior Ballroom 4211
Chair(s)	Ran Ding, <i>Nanyang Technological University, Singapore</i> Y. Z. Yap, <i>Newcastle University International Singapore, Singapore</i>

- 549 **Thermoelectric Energy Harvesting for Mobile Phone Charging Application**  
*Y. Z. Yap, R. T. Naayagi and W. L. Woo*
- 603 **Study the Effect of Inhomogeneous Broadening in Quantum Dots for Application in Medical Imaging**  
*Shampa Guin and Nikhil Ranjan Das*
- 604 **FPGA based Temperature Control and Monitoring System for X-ray Measurement Instrument**  
*Keyur K. Mahant, Amit V. Patel, Alpesh Vala and Riddhi Goswami*
- 617 **Effect of AlN Spacer Thickness on Device Characteristics of AlInN/AlN/GaN MOSHEMT**  
*Kanjalochoan Jena and Trupti Ranjan Lenka*
- 861 **High-performance Hybrid Organic-inorganic Perovskite Nanoparticles based Piezoelectric Energy Harvester**  
*Ran Ding, Fei Gao, Xiaohua Feng, Rahul Kishor, Huaxi Sun, Ruochong Zhang, Siyu Liu, Chuanshi Yang and Yuanjin Zheng*
- 1050 **Effect of Mobility Degradation on the Device Performance of Organic thin-film Transistors**  
*Farkhanda Ana and Najeeb-ud-Din*

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Venue	Orchid Junior Ballroom 4212
Organizer(s) / Chair(s)	Parkash Lohana; Irawan Yoke Saadia, <i>Institut Teknologi Bandung, Indonesia</i> Felan Carlo C. Garcia, <i>DOST, Philippines</i>

- 716 **Health Source: A Web based Public Health Awareness with Heat Map on Common Illnesses using Social Media Stream**  
*Arlene O. Trillanes, Ma. Corazon G. Fernando, Bernie S. Fabito, Maria Rizza L. Armildez and Maria Rosario D. Rodavia*

# FPGA based Temperature Control and Monitoring System for X-ray Measurement Instrument

Keyur K. Mahant, Amit V. Patel, Alpesh Vala, Riddhi Goswami

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**Abstract:** This paper describes a Pulse width modulation technique implemented in a Field Programmable Gate Array (FPGA) to control the temperature of the Silicon Drift Detector (SDD) used in Spectrometer. Moreover, LabVIEW based Graphical User Interface (GUI) is developed for monitoring the temperature of DC-DC converters and SDD. Here, Pulse width modulation (PWM) is used for the controlling the temperature of the SDD by controlling the voltage across the Thermo-Electric Cooler (TEC) or Peltier plate while temperature is measured by the temperature sensor available inside the SDD module. The paper also describes the usage of digital clock manager (DCM) for increasing the timer clock frequency of the PWM signal. LabVIEW based simulator is developed for monitoring and post processing the temperature and health parameter.

**Index Terms:** Peltier Plate, Field Programmable Gate Array (FPGA), Digital Clock Manager (DCM), LabVIEW

## I. INTRODUCTION

Spectrometer is general used to determine the composite elements of rocks, minerals etc. Like other solid state X-ray detectors, silicon drift detectors measure the energy of an incoming photon by the amount of ionization it produces in the detector material.

Silicon drift detector (SDD) has outstanding property of extremely small value of the anode capacitance, which is practically independent of the active area. This feature allows to gain higher energy resolution at shorter shaping times compared to conventional photodiodes and Si(Li) detectors, recommending the SDD for high count rate applications [1]. Low detector capacitance, Low leakage current and Noise reduction by integrating FET with SDD in the first stage of signal processing are the salient features of the SDD. Also, the detector can handle much higher input count rates, allowing throughput count rates of up to 100 Kcps. SDD from KETEK has temperature sensor to readout the chip temperature and Thermo-Electric Cooler (TEC) or Peltier to maintain the chip temperature mounted on the same chip or on a ceramic[2]. We have used TI ADC128S102 Analog to Digital Converter (ADC) for monitoring the temperature of SDD and Temperature of DC-DC Converters.

In this paper, we have used FPGA for monitoring and maintain the temperature of the SDD because it has a capability of executing the concurrent operations and allowing parallel architectural design. Here, we have used PWM technique to control the voltage across the Thermo-Electric Cooler (TEC) or Peltier. Same FPGA is also utilized for the

acquisition of the X-ray data from SDD and to monitor the temperature of the SDD and DC-DC converters. LabVIEW based simulator is also developed for the monitoring the temperature of SDD and health parameters of the instrument, in which data is acquired using UART protocol.

## II. THERMOELECTRIC BASIC PRINCIPLE

TECs are based on the Peltier Effect, when the current flows through the TECs conductor depending on the polarity of the current flow, the junction of two conductors will either release or absorb heat. The Peltier Effect is one of the three thermoelectric effects, the other two are known as the Seebeck Effect and Thomson Effect. TEC modules are used in applications where temperature stabilization, temperature cycling, or cooling below ambient is required. There are many products using TECs, including CCD cameras (charge coupled device), laser diodes, microprocessors and silicon drift detectors [3].

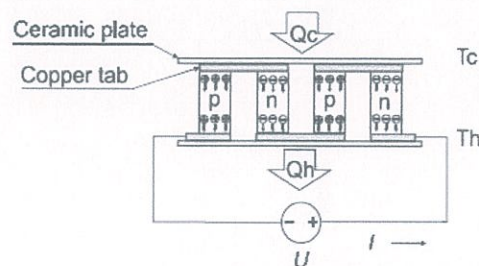


Fig. 1. Thermoelectric device [4]

The typical thermoelectric module is manufactured using two thin ceramic wafers with a series of P and N doped bismuth-telluride semiconductor materials sandwiched between them. The ceramic material on both sides of the thermoelectric adds rigidity and the necessary electrical insulation. The thermoelectric couples are electrically in series and thermally in parallel. A thermoelectric module can contain one to several hundred couples. As the electrons move from the P type material to the N type material, the electrons jump to a higher energy state absorbing thermal energy (cold side). Continuing through the lattice of material, the electrons flow from the N type material to the P type material dropping to a lower energy state and releasing energy as heat to the heat sink (hot side), as shown in figure 1.



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## Chapter 35

# Survey on Data Hiding Techniques

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### ABSTRACT

To protect your secret information from the intruders it is necessary to convert information into unidentified form. So it is impossible to get your original information for intruders. So security is most challenging aspects for all users who want to share their secret information. With the wild growth of internet and the fast communication techniques in recent years the security and the confidentiality of the sensitive information has become of prime and first importance and concern. Information hiding is an art that involves communication of secret information in an appropriate carrier, e.g., image, video, audio etc. To protect information from unauthorized access various methods for information hiding like cryptography, steganography, hashing, and authentication have been developed and are in practice today. In this paper we will be discussing a New types of computer art, called line-based Cubism-like image, and a technique to create it automatically from a source image have been proposed. The idea of the proposed art image creation technique is inspired by the concept of the Cubism art. Specifically, there are two major stages in the proposed line based Cubism-like image generation process—prominent line extraction and region recoloring. In the first stage, at first we extract line segments from a given source image by edge detection and the Hough transform. Then, we conduct short line segment filtering and nearby line merging. In the second stage, at first we create regions in the image by extending the line segments to the image boundary to partition the image space. Then, we recolor the regions by the average region colors. Data hiding is the method of hiding secret messages in cover art image. In this paper we have proposed a new technique of image steganography i.e Hash-LSB with RSA algorithm for providing more security to data as well as our data hiding method. The proposed technique uses a hash function to find the position into LSB of RGB pixel values of the cover image for hiding data. This technique makes sure that the message has been encrypted before hiding it into a cover image. If in any case the cipher text got revealed from the cover image, the intermediate person other than receiver can't access the message as it is in encrypted form.

### Keywords

Computer art image,Hash LSB,RSA Encryption and decryption,cubism-Art image.

## 1. INTRODUCTION

In current age most of user use internet in computer, mobile, laptop, tablets etc. in their daily use like as user do their work at any place and send to receiver by using internet. Some time user sends their secret information to other user by using communication network. In this information age there are so many intruders are eagerly waiting for snatching the secret information, so it is our first goal to protect our secret information. In this paper we have to proposed a new method of data hiding by using art image generation algorithm enhances the camouflage effect for various information-hiding application is proposed. An art image

created by source image based on cubism properties is called line-based cubism art image. Cubism artists transform a natural scene into geometric forms in paintings by breaking up, analyzing and reassembling objects in the scene from multiple viewpoints. In addition, with the scene objects rearranged to intersect at random angles, each Cubism painting seems to be composed of intersecting lines and fragmented regions in an abstract style. The idea of the proposed art image creation technique is inspired by these concepts of the Cubism art. Specifically, there are two major stages in the proposed line based Cubism-like image generation process—prominent line extraction and region recoloring. In the first stage, at first we extract line segments from a given source image by edge detection and the Hough transform. Then, we conduct short line segment filtering and nearby line merging. In the second stage, at first we create regions in the image by extending the line segments to the image boundary to partition the image space. Then, we recolor the regions by the average region colors. There are various techniques are available for secure information like as cryptography, steganography, hasing etc in cryptography user can convert their original data into unreadable form so intruders cannot find original data. Hash Functions uses a mathematical transformation to irreversibly "encrypt" information. steganography involves hiding information so it appears that no information is hidden at all. If a person or process views the file where information is hidden, he or she will have no idea that there is hidden information, therefore the person will not attempt to decrypt the information. Steganography can be achieved in three ways by using various types of carriers. Those are: Steganography in image, in audio and in video. There are many methods which used to hide information inside image, audio and video files.

## 2. EVOLUTION OF STEGNOGRAPHY

For understanding the term steganography, its predecessor i.e. cryptography, has to understand first. An art of protecting information by transforming it into an unreadable format, called cipher text is known as cryptography. To decipher this unreadable format, a secret key is required. Cryptography has followed man through many stages of evolution. Cryptography can be found as far back as 1900 B.C. in ancient Egyptian scribe using non-standard hieroglyphics in an inscription. From 500 – 600 B.C. Hebrew scribes used ATBASH, a reversed alphabet simple solution cipher. From 50 - 60 B.C. Julius Caesar used a simple substitution with the normal alphabet in government communications. Cryptography continued through history with many variations. Today cryptography has evolved as quantum cryptography. Quantum cryptography combines physics and cryptography to produce a new cryptosystem that cannot be defeated without the sender and receiver having the knowledge of the attempted and failed intrusion. Through the long history of cryptography. The field of cryptography has a rich and important history, ranging from pen and paper methods, to specially built machines, to the mathematical functions that are used today. In this paper only brief discussion that is essential for knowledge transfer has been presented. Cryptology is the science of coding and decoding secret messages. (Cryptology is the Greek root for

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## DISCRIMINATION OF SNOW/ICE AND CLOUD AGAINST VARIOUS ECOLOGICAL REGION USING DWT AND COLOR MODELS

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### ABSTRACT

**The cloud detection algorithm is important to raise the accuracy of parameters which is used in the research field related to the energy budget of earth and much more. Thus algorithm should be strong enough so that it can differentiate clouds against various surfaces (i.e. Ocean, Vegetation, Soil, and Snow). This paper covers the description of discrete wavelet transform (DWT) and HSV color model and results based on the same is realized over NOAA, VIIRS and MODIS datasets in visible band. After realizing the merits and demerits of proposed algorithm over around 920 images, it is found that proposed algorithm gives better results approximately 90%, compare to existing techniques in differentiating cloudy pixels and snow/ice contaminated pixels of satellites images.**

**Index Terms**— Snow/Ice, DWT, Cloud detection, HSV Color model

### I. INTRODUCTION

As per Glossary of Meteorology of American Meteorological society, the presence of totality of ice particle or water droplets in the atmosphere which can be seen is termed as a cloud [1]. Different cloud related observations are used to determine various weather patterns of high latitude. The mid-latitude weather is affected by the polar atmosphere. Hence various techniques are designed for detecting and differentiating cloud in the visible and infrared region of electromagnetic spectrum based on reflectance and radiance [2]. Also, techniques involved radiative transfer method and threshold method using different color models [3, 4, 5, 6]. After a performance analysis and verification of these techniques, it is found that in the polar region, these techniques fail in the small visible and thermal region of the electromagnetic spectrum.

The brightness of snow/ice and cloud is almost similar in the visible band while the reflection of both is different in the infrared region. But near-infrared region is not used frequently, although it is very useful to differentiate cloud against various ecological types (i.e. Ocean, Vegetation, Soil) [7, 8,

9]. Generally for satellite images, the differentiation of cloud against the ice/snow is done for the extraction of cloud tops, to differentiate cloud shadows over snow, identification of cracks in the sea, and many more [10, 11]. For differentiating clouds, pattern recognition techniques give better performance as they utilize reflectance and radiance information for cloud detection. Many studies have been made for pattern recognition techniques for the classification of clouds in the satellite images in which existing methods cut the image into regions and based on that region, clouds have been classified [2]. For the differentiation of three different types of clouds, two features of texture and one feature of spectral are used in a linear discrimination function [12]. J. A. Parikh analyzed different features based on texture and spectral features for the discrimination of four different types of clouds [13]. Algorithm is designed to calculate rainfall rates from different classes of clouds using 48 different textural and spectral features [14]. For the classification of eight different types of clouds and clear sky, U.S. air force Geophysical laboratory used power spectral to get features related spectra [15]. Algorithm demonstrates thirteen features which show height of the presence of clouds, different shapes of clouds, different multilayer characteristics of clouds and many more where it is used to identify 20 different types of cloud patterns. This algorithm gives more than 70% accuracy of the same [16]. To classify different types of clouds, maximum likelihood in which probability distribution function is used [2]. Algorithm describes the LUV values in which discrete wavelet transform of L component is done to extract the required region [17].

The uneven appearance of the clouds in visible imagery demonstrates that clouds are type of cumulus or strato cumulus as indicated in Table 1, if the cloud is brighter in the infrared region which is shown by 'Y' then clouds come under the condition of the top cloud of the troposphere. If the cloud is splendid white invisible region when there is a thick layer of haze, but not in the infrared region which is shown in Table 1 by 'Y' & 'X' respectively, then it is suggested that such clouds are near the surface of earth. Thunderstorms will indicate splendid white on both visible and infrared imagery. A thick cloud will be splendid white in the visible region and

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# FPGA Implementation of Digital Pulse Processing Techniques for Radiation Measurement

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**Abstract**—Digital pulse processing in radiation measurement application has found great advantage over traditional analog pulse processing. In this paper digital pulse processing for radiation energy measurement is discussed and implemented using Field Programmable Gate Array (FPGA) which includes shaping algorithm, trigger generation for radiation event, pile-up detection and rejection of pile-up events and baseline restoration method. Trapezoidal shaping algorithm is explained and implemented into FPGA using VHDL. To test implemented algorithm, simulated input signal is generated and applied using LABVIEW. Simulation and hardware implemented results are presented in result and analysis section. Better power utilization can be achieved using the presented method.

**Keywords**—digital pulse processing, trapezoidal shaping, radiation measurement, front-end electronics, Spectroscopy

## I. INTRODUCTION

Radiation measurement detector generates charge pulse at its electrodes whenever any radiation is applied on active region. The energy deposited into detector by the radiation source and the timing of event occurrence are the two main parameters of interest in radiation measurement application. There are many applications where only presence of radiation is detected, so no energy measurement is carried out. The main goal of front end electronics of radiation measurement system is to collect charge from detector and convert it into digital data, so that required information can be extracted from digital data. In traditional way such a measurement system is made of fully analog devices which includes charge sensitive preamplifier, shaping circuit, peak measurement circuit and analog to digital converter [1]. Charge sensitive preamplifier is the bridge between detector and pulse processing electronics. Generally output signal of preamplifier has large exponentially decay time constant. This large time constant leads to combine two or more consecutive radiation events. This phenomena is called as pileup. Due to pile up accurate energy measurement is not possible directly. Shaping circuits are used after preamplifier to reduce pileup events. Many analog circuits has been developed to get high performance in terms of high spectral resolution, high count rate, pile-up rejection, baseline restoration and better ballistic effect removal[1].

After introduction of high speed fast analog to digital converter (ADC) it is possible to replace analog processing part of radiation measurement system with digital components. The main problem with analog component is that they add noise to the detector signal and the parameters and characteristics of analog electronics change with temperature variation [2]. Due to directly digitizing the preamplifier output signal in digital pulse processing method noise immunity and linearity of pulse processing is greatly improved as compared to analog processing electronics. Number of events recorded and analyzed

in real time is increased greatly as compared to transferring digital data into external storage for offline processing [3]. Digital signal processing has been implemented and higher count rate up to 10 KHz in [4] is achieved. Both DSP and FPGA are used in [4] to get benefit of complex mathematical calculation capability of DSP and parallel processing capability of FPGA. Various pulse shaping algorithms like trapezoidal, triangle, Gaussian and cusp shape has been developed and discussed in [5]. Implementation of trapezoidal shaping algorithm is performed in [6] using z-transform approach.

Mathematical analysis and implementation of various shaping filters are performed and it is shown that Trapezoidal shaping algorithm achieves highest SNR and simple to implement compared to all other shaping algorithms [7]. In present paper trapezoidal shaping algorithm is implemented along with triggering generation, baseline fluctuation and ballistic deficit removal method into Xilinx Spartan 3E FPGA using VHDL. Charge sensitive preamplifier output signal is simulated and given as an input to test implemented algorithms. LABVIEW environment is used to visualize input and output signal of overall module. Steps to be performed by digital pulse processing unit in digital spectroscopy includes generation of valid triggering pulse which indicates occurrence of incoming radiation event, pulse shaping (trapezoidal shaping algorithm), base line fluctuation restoration and detection of pile-up and also removal of piled-up events.

## II. DIGITAL PULSE PROCESSING

### A. Synthesis of trapezoidal shape

Trapezoidal shape can be synthesized by using equations defined in [3]. Here input is discrete samples, so trapezoidal shaping algorithm can be represented in discrete format. Trapezoidal shape can be achieved from exponentially decaying signal by using these three blocks 1. Deconvolution block 2. Delay differential block 3. Accumulation block

#### 1. Deconvolution block

Deconvolution block removes exponential decaying time constant effect from input signal and gives stair case step signal. Deconvolution block output  $Y(n)$  is defined as

$$Y(n) = Y(n-1) + X(n) - X(n-1) * \alpha \quad (1)$$

where  $X(n)$  is exponentially decaying input signal,  $\alpha$  is scaling factor according to RC time constant of Preamplifier defined as  $\alpha = e^{-1/T}$ ,  $T$ = decaying time constant of charge sensitive preamplifier output signal equals to RC time constant of preamplifier feedback network[8].



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# Wireless Energy Management and Analysis System(WEMAS)

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**Abstract**— Wireless energy management and analysis is an embedded system implemented for smart metering. In Country like India energy management is done mostly with door-to-door billing system or User have to pay online at only Gram-Panchayat or municipality where authorized person will do payment procedure for User and take the amount. Here pre-Paid scheme is implemented for the user-end. User will get the electricity equivalent to balance in his account. All the activity done by the server implemented over here and some illegal activity at the user-end like stealing of electricity, meter-box's lock broken can be determined etc. Online recharge also can be done as per your need. For security purpose 3AES encryption algorithm is implemented on TCP/IP as well as Xbee communication. 3AES is mixture of AES and 3DES algorithm used in networking for encryption of data.

**Keywords**- *Wireless Energy management, Energy management, energy management and analysis, server based energy monitoring.*

## I. INTRODUCTION

NECESSITY is mother of invention. This is the first step of creation. Now a day in country like India, electrical energy management and billing is so tedious. Door-to-door billing is done or you need to go to Gram-Panchayat or municipality for online payment of bill. This will again have done by authenticate personnel only. WEMAS is an embedded system that will offer pre-paid energy management just like for SIM cards in mobiles. User will get amount of energy equivalent to balance present in their accounts. It is so user friendly because of online payment feature in WEMAS similar to recharge of your SIM cards. To maintain all these a highly secure server can be established. Several illegal activities can also be prevented like stealing of electricity by sending predetermined frame to server with identity of user. We can also summarize the consumption of electricity used by the different regions. Database will store all the data of analysis and we also can plot it for graphical presentation for human readability.

## II. SYSTEM COMPONENT

WEMAS includes (1) User-end hardware (2) iNode with internet connectivity (3) Server (4) Online payment and Mobile applications (5) Database.

## III. SYSTEM ARCHITECTURE

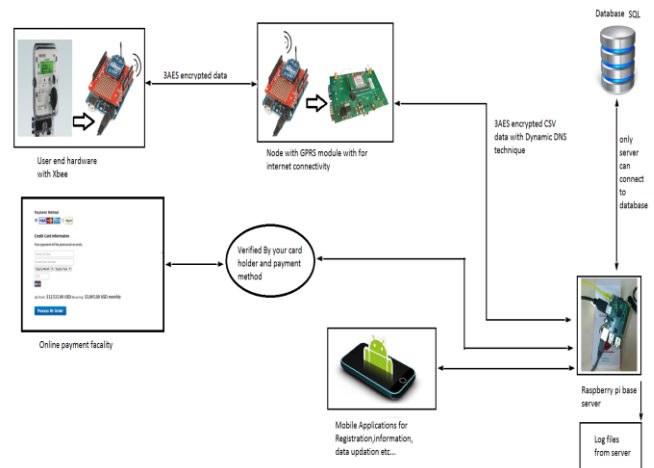


Figure: <http://postimg.org/image/di94jy3pb/>

## IV. SYSTEM MECHANISM

**User-end hardware:** This device is responsible for performing of User-end algorithm. This hardware is used to read the data from energy meter to determine how much energy consumption is done. This hardware is also responsible for accounting of balance and deduction of charge from it according to power consumption, to determine illegal activity at end user and reporting of it to server. This hardware will have EEPROM to store the balance inside it. Lock provided to meter's box is whether broken or not also can be checked by this device too for reporting thread to server. All the data will be encrypted by encryption algorithm 3AES implemented within the device for security purpose. 3AES is mixture of advantages of AES and 3DES. This is 256-bit patterned encryption algorithm. Xbee is attached to the hardware to communicate with Node which has internet connectivity. This device will fit within in the meter box.

**iNode with Internet connectivity:** This hardware has an GPRS module for internet connectivity. we are using GPRS module SIM908 because it is most convenient because of its mobility and can be used in remote area too. This hardware will get the data from every User-end hardware. Several User end hardware is connected with iNode. iNode will get the

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# Clean Room Indicator for Pharmaceutical Production

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**Abstract**—Clean Room Indicator is designed to measure the essential parameter of Temperature, Humidity, Dew Point and Differential Pressure according to that monitor Pharmaceutical production clean room Parameter Standards. Using Temperature Sensor and Humidity Sensor Dew Point will be calculated and estimate the Risk/good condition of Production Room. Differential pressure measure 100mmWC range Pressure. All Three parameter are display on 3 channel 4 digit 7 Segment. Dew point and other parameter are available on Modbus Protocol (Holding Register). Inbuilt Buzzer Audio Sound indicate Critical Situation in Room. This instrument can communicate with PLC and SCADA controlling system with Modbus protocol or Feed as analog input in PLC (Retransmission of Two sensor signal in 4-20mA is provide in this device).

**Index Terms**—Controller; Sensors; Transmitter; Modbus Protocol; SMPS

## I. INTRODUCTION

The clean room is a manufacturing tool enabling industry to economically produce, inspect a clean end product by controlling pressure, temperature and Humidity. For that Clean Room Indicator monitor Temperature (Thermocouple and RTD sensor supported), Humidity and Differential Pressure sensor In-Built Configurable. Dew-Point will be calculated from Temperature and %RH. Dew-Point is very useful in pharmaceutical industry, such as raw material transport, processing equipment and cleaning. For example, bulk solid and powder conveyers used for moving product rely on sufficiently dried and filtered air in order to perform their function properly and prevent product contamination [1]. Continuous monitoring and control of dew point is often required for instrument air, drying processes and packaging. The risks associated with letting dew point levels go unchecked can include equipment failure, condensation in process lines and on finished product, and the potential for bacterial formation.

As shown in Figure 1 for Input Sensors data read, there are 3 channels input available. 1st channel (3 pin) input for Universal Temperature (3 wires RTD, 2 wires Thermocouple)

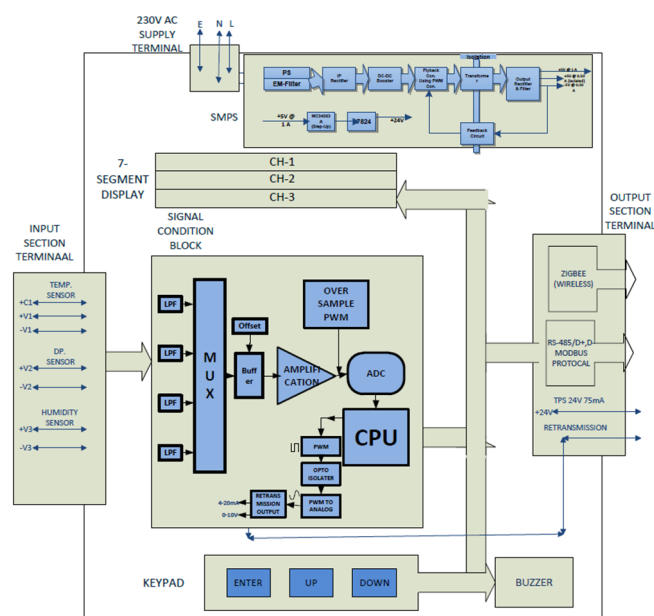


Fig. 1: Clean Room Indicator Block Diagram

and 2nd and 3rd channel (2 pin input) for Differential Pressure and Humidity sensor (Linear Input). To cancel out power frequency and outer high frequency noise Low pass filter applied to all input section. input channels are switched one by one (interval of 2 second) using multiplexer and applied to amplification section, then to ADC. For higher resolution and accurate reading over sampling technique is used for amplified signal. This over sampled signal applied to ADC (Using oversampling 12-bit ADC give accurate reading up to 14-bit). Input data converted into relative Output unit using standard mV to Unit conversion Algorithm as per Sensor Datasheet.

Temperature, humidity, differential pressure and dew point value are update every 6-7 sec. Dew point equation is [2]

$$B = \frac{\left( \ln \left( \frac{RH}{100} \right) + \left( \frac{17.27 * T}{(237.3 + T)} \right) \right)}{17.27}$$

$$D = (237.3 * B) / (1 - B)$$

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# Cost effective digitization of Home Appliances for Home Automation with low-power WiFi devices

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**Abstract**—The notion of a smart home with integrated sensors, actuators, wireless network and a graphical user interface is very enticing. This paper presents the design and implementation of reliable, flexible, secure and economical sensor network for transforming traditional home into a smart home. The heterogeneous sensor and actuator nodes based on wireless networking technologies are deployed in the home environment. These nodes communicate to a middleware which runs home automation server and which operates as broker to facilitate the MQTT connectivity protocol. The middleware facilitates controlling of wireless nodes over local as well as remote network. The proposed system is designed to be low cost and scalable to accommodate variety of devices to be controlled.

**Index Terms**—Home Automation, WiFi, OpenHAB, IOT, Raspberry Pi, ESP8266

## I. INTRODUCTION

**T**WENTY First century is an era of digital revolution. A revolution which introduced human society with advancement in technologies. With this advent in technology, cost effective and reliable wireless technologies came into existence. The improvements offered by the wireless technologies now significantly reduces the complexity of harnessing wired transmission and facilitates the communication for internet-of-things (IOT). Utilization of such low cost wireless technologies can be made to introduce digitization in traditional homes and effectively build a Smart Home System.

### A. Home Automation

A Smart Home is usually a freshly constructed home/building that is furnished with special structured wired or wireless system that enables inhabitants to operate home appliances remotely. Smart home incorporates home automation technologies to provide occupants with information and intelligent feedback by monitoring various aspects of home.

The concept of IOT is closely integrated with the popularization of home automation. By employing the network infrastructure of IOT and utilizing standard IOT protocols, the household appliances can be monitored and controlled remotely over internet. A home that is equipped with such a wireless system can be called Smart Home in context of IOT. The Smart Home concept fundamentally brings several new features to a regular home like interoperability, remote access and flexibility of expansion [1].

Home Automation is the introduction of technology within the home to enhance the quality of life of its occupants, through the provision of different services such as telehealth, multimedia entertainment and energy conservation [2]. In a Home Automation System, several home appliances are connected to each other in an existing or dedicated network and can be controlled, monitored and automated through a central application.

### B. Proposed System

The popular notion that retro-fitting (adding smart home technologies to an existing property) a house to make it a smart home is significantly costly, is no more acceptable in the modern era. The development and innovations in wireless technologies has certainly brought reduction in cost of Wireless Systems. The wireless technologies have evolved and its progress can be observed in latest technologies being not only cost-effective but also reliable and power efficient. These technologies can be deployed in a traditional home environment and the regular home appliances can be digitized after which they can be controlled and monitored effectively using the Smart Home concept. The proposed system essentially converts traditional homes into smart homes.

#### Features of Proposed System:

- The system can be integrated in traditional homes.
- The system has scalable architecture. Any number of home appliances can be controlled and monitored with the proposed system.
- The system proposes cost-effective home automation solution.
- The system can integrate existing wireless home appliances to effectively present a single interface to the user to control and monitor almost all home appliances.
- The system can efficiently utilize existing wireless network architecture for communication.
- The system can be customized to automate only user picked appliances; in which case rest of the appliances will work with their inherent functionality.
- The system handles and manages all home resources through a central server, which makes debugging and reconfiguration of system easy for user.

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# IOT BASED WATER QUALITY MONITORING SYSTEM

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**Abstract**— To ensure the safe supply of drinking water the quality should be monitored in real time for that purpose new approach IOT (Internet of Things) based water quality monitoring has been proposed. In this paper, we present the design of IOT based water quality monitoring system that monitor the quality of water in real time. This system consists some sensors which measure the water quality parameter such as pH, turbidity, conductivity, dissolved oxygen, temperature. The measured values from the sensors are processed by microcontroller and this processed values are transmitted remotely to the core controller that is raspberry pi using Zigbee protocol. Finally, sensors data can view on internet browser application using cloud computing.

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**Keywords**— Water Quality Monitoring, IOT, Zigbee, Cloud Computing.

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## I. INTRODUCTION

Over the past decade, online water quality monitoring has been widely used in many countries known to have serious issues related to environmental pollution [2]. The water is limited and essential resource for industry, agriculture, and all the creatures existing on the earth including human being. Any imbalance in water quality would severely affect the health of the humans, animals and also affect the ecological balance among species [5]. In the 21st century there were lots of inventions, but at that time were pollutions, global warming and so on are also being formed, because of this there is no safe drinking water for the world's population [1]. The drinking water is more precious and valuable for all the human beings so the quality of water should be monitored in real time. Nowadays water quality monitoring in real time faces challenges because of global warming, limited water resources, growing population, etc. Hence, there is a need of developing better methodologies to monitor the water quality parameters in real time.

The WHO (world health organization) estimated, in India among 77 million people is suffering due to not having safe water. WHO also estimates that 21% of diseases are related to unsafe water in India. Also, more than 1600 deaths alone cause due to diarrhea in India daily. Therefore, various water quality parameters such as dissolved oxygen (DO), conductivity, pH, turbidity and temperature should be monitored in real time.

The water quality parameter pH show water is acidic or basic. Pure water has 7 pH value, less than 7 values indicate acidity and more than 7 indicate alkalinity. The normal range of pH is 6 to 8.5. In drinking water if the normal range of pH doesn't maintain it causes the irritation to the eyes, skin and mucous membranes. Also, it causes the skin disorders. The dissolved oxygen (DO) is indicated the oxygen that dissolved in water. It makes the drinking water taste better. The conductivity indicates the ability of water to pass an electrical current. In water it is affected by various dissolved solids such as

chloride, nitrate, sulfate, sodium, calcium, etc. Turbidity has indicated the degree at which the water loses its transparency. It is considered as a good measure of the quality of water. Water temperature, indicates how water is hot or cold.

The deterioration of water resources becomes a common human problem [3]. The traditional methods of water quality monitor involve the manual collection of water sample from different locations. These water samples tested in the laboratory using the analytical technologies. Such approaches are time consuming and no longer to be considered efficient. Moreover, the current methodologies include analysis of various kinds of parameters of water quality such as physical and chemical. Traditional methods of the water quality detection have the disadvantages like complicated methodology, long waiting time for results, low measurement precision and high cost [4]. Therefore, there is a need for continuous monitoring of water quality parameters in real time.

By focusing the above issues, we have to develop and design a low cost water quality monitoring system that can monitor water quality in real time using IOT environment. In our proposed system water quality parameters are measured by the different water quality monitoring sensors such as pH, turbidity, conductivity, dissolved oxygen and temperature. These sensor-values are processed by the microcontroller and these processed values are sent to the core controller remotely using Zigbee IEEE 802.15.4 protocol. In the proposed system, IOT module is used to access processed data from the core controller to the cloud. The processed data can be monitored through a browser application using a special IP address. Furthermore, with the help of IOT environment, we can provide facility to access data remotely from all over the world.

The overview of the following sections of this paper is as provided here: Section II provides the Zigbee protocol, Section III provides Internet of Thing, Section IV provides a literature review of existing

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# Functional Realization of Electronic Elements in Liquid State: A Review

## Introducing Electronic Characteristics in Liquid State

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**Abstract**—Scientific literature and lab experiments on different aqueous liquid samples, are showing important and significant role of liquid state properties for getting few characteristics similar to electronics in solid state. Such studies show possibility of applying the development in field of advanced biological study and therapies involving health monitoring system, quick disease detection, man-machine interface (cyborg-implant), various implants and even in physical phenomenon about liquids and their electronic characteristics. However, these studies are limited and yet to reach the state of the art mark, yet possible future outcomes are attracting attention of many scientists and researchers now days, from both academia and industries. This informative review article shows cumulative results of few experiments in this direction. Summary of concepts of realization of electronic elements in liquid state is included along with discussion and few original verification works. Referred articles are showing concept and electronic-like characteristics development of diode, transistor, memristor and amplifier developed using aqueous liquid samples including human blood serum.

**Keywords**— *Liquid circuits; Memristor; Liquid state electronic compounds; Resistivity Analysis; Diode; Transistor; Amplifier; Blood serum.*

### I. INTRODUCTION

Electronic components can be classified, based on state of material used for making, in following three basic categories, based on fundamental state of matter. Characteristics of all of them are important in development of electronic components we use now days. [1-2]

#### A. Gaseous State

Vacuum Tubes and Gas-Filled Tubes fall in such category of the electronics devices. Vacuum tubes and gas-filled tubes rely on the thermionic emission of electrons and properties of discharge through an Ionized Gas respectively. New era of non-mechanical calculators and computers, showed ability to the replacement and left people amused and puzzled by their working, brought with invention of these devices.[3]

Major role in development of modern day electronics has been played by such inventions. Gaseous state technology

was widely used during year 1910-1960, until solid, silicon-based transistors have replaced them. [1]

#### B. Solid State

Solid state devices are widely used in present day devices. Semiconductor i.e. Silicon and Germanium, based circuits belong to the category, which rely on doping of *tri-valent* and *penta-valent* impurities. They are known for showing characteristics of *partially conductive* material, thus called “semiconductors”.

Majorly silicon material is used as base substance for making circuits and electronic components. Based on doping of specific impurities on the substrate, N-type and P-type materials are developed, through which components and Integrated Circuits (IC) are developed for making electronic applications.[4]

#### C. Liquid State

Selecting liquid materials are uncommon and innovative approach for deciding base material for making electronic components applications[5-6]. The material, which is in liquid form and play basic role in working or developing electronics characteristics, fall under this category. Commonly salt-water based materials (aqueous liquids) are used for it.

Based on concentration of free ions in the aqueous material, we could get drastic change in electronic conductivity from insulator to partial conductor. Connectors (electrodes) also play some role here. Such systems are having combination of electronics between liquid state and solid state which can be explained through chemical properties.[7] Now days, researchers started working on purely liquid based circuits which do not even have solid i.e. copper, connectors. Each parts of the circuit are being replaced with liquid elements. Though it is an open puzzle to find and solve equations and calculations for such systems.

Next few topics are in focusing on the experimental results and observations of systems in liquid states. We have also tried to reproduce few of setups to check the results.

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# Design of Liquid Crystal Polymer based Flexible Dual-band Microstrip Patch Antenna

Dipal Sindha, Falguni Raval, Brijesh Shah

**Abstract**—A dual band microstrip patch antenna is designed using liquid crystal polymer (LCP) as substrate material is presented in this paper. The design of microstrip patch antenna with and without complementary split ring resonator (CSRR) is present for comparison sake. The Microstrip patch antenna without complementary split ring resonator resonates at 5.5GHz. The dual band Microstrip patch antenna resonates at 2.13GHz and 5.4GHz. The new band achieved with help of complementary split ring resonator. Liquid crystal polymer is used as substrate of both antennas.

**Index Terms**—Flexible antenna, Complementary Split Ring Resonator (CSRR), Liquid Crystal Polymer (LCP)

## I. INTRODUCTION

In recent era a great demand towards flexible electronics in various applications has been observed. Flexible antenna can be bent, twisted and rolled up. Liquid Crystal Polymer (LCP) is widely chosen as a substrate material for making flexible antenna having attractive properties for high performance microwave application [1]. Due to low permittivity, low loss tangent, low water absorption coefficient, environmental friendliness and low cost LCP become Virtue candidate for making flexible antenna [2]. Low coefficient of thermal expansion, Mechanical flexibility and low moisture absorption making it more supreme [2-3]. The coefficient of thermal expansion of LCP laminates and circuit boards can be matched to that of the silicon chip and chip packages providing higher reliability [4]. LCP is more suitable for microwave and millimetre wave application because of its low cost compares to that of low temperature co-fired ceramic (LTCC) and other RF materials [2, 5, 6]. LCP with superior electric performance up to millimetre wave frequency [7], has emerged as a conceivable candidate and its multilayer integration capabilities make it attractive for system-on-a-package (SOP) based RF application [4].

In this paper, a simple microstrip patch antenna and dual band patch antenna designed with inclusion of CSRR in ground plane are designed and compared. LCP is used as substrate material for both antennas. Section II detail about antenna design. Section III describe about design of dual band microstrip patch antenna with CSRR. Section IV is explained in simulation and results. Section V Conclusion is discussed.

## II. ANTENNA DESIGN

The rectangular microstrip patch antenna using LCP as its substrate material is designed for frequency of 5.5 GHz. The dielectric constant( $\epsilon_r$ ) of LCP is 2.96 and dielectric loss tangent( $\tan\delta$ ) is 0.0025. [7]. For designing microstrip patch antenna calculation of its patch dimensions is very important.

Width of the Patch can be calculated by following design equation [9],

$$W = \frac{c}{2f_r} \sqrt{\frac{2}{\epsilon_r + 1}} \dots\dots\dots(1)$$

Where c is the speed of light in free space and  $\epsilon_r$  is the relative permittivity of material

Effective dielectric constant ( $\epsilon_{reff}$ ) calculated by,

$$\epsilon_{reff} = \frac{\epsilon_r + 1}{2} + \frac{\epsilon_r - 1}{2} \left[ 1 + 12 \frac{h}{w} \right]^{-\frac{1}{2}} \dots\dots\dots(2)$$

Where h is the thickness of the substrate.

Length of the patch calculated by following,

$$L = \frac{v_0}{2f_r \sqrt{\epsilon_{reff}}} - 2\Delta L \dots\dots\dots(3)$$

$$\frac{\Delta L}{h} = 0.421 \left[ \frac{(\epsilon_{reff} + 0.3)}{(\epsilon_{reff} - 0.258)} \right] \left[ \frac{\left( \frac{w}{h} + 0.264 \right)}{\left( \frac{w}{h} + 0.8 \right)} \right] \dots\dots\dots(4)$$

$$L_e = L + 2\Delta L \dots\dots\dots(5)$$

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By considering calculated parameter shown in Table I, top view of design of patch antenna is shown in Fig. 1.

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# Performance Evaluation PL330 DMA Controller for Bulk Data Transfer in Zynq SoC

Apurva Choudhary, Jaimin B Chavda, Amit P Ganatra, **Rikin J Nayak**

**Abstract**— This paper provides performance evaluation of PL330 DMA in Zynq SoC based device. Direct Memory Access is the feature that allows computer hardware to access system memory for data movement in bulk without CPU intervention. The I/O devices operate at a slower speed than CPU, but using DMA the CPU can be available for performing other computing tasks while data is transferred, as CPU has to only initiate the read/write of data. The direction of transfer can be from device-to-memory, memory-to-device, memory-to-memory and device-to-device. This paper describes the hardware setup and sequence of operations for transfer of bulk volume data at high speed using PL330 DMA controller in Zynq SoC based system.

**Keywords**—Data Acquisition, PL330 DMA, Zynq SoC, Device driver.

## I. INTRODUCTION

Data Acquisition is the process of sampling signals that measure real world physical or electrical phenomenon such as voltage, current, temperature and converting the resulting samples into digital numeric values that can be manipulated by a computer [1]. It is an integral part of almost all application today. The Process is required even in a small application which just acquires a single bit to working in video and audio files. There must be tradeoff between the amount of data to be transferred and the total time required to transfer the data. The requirement is to develop a DAQ system that performs data transfer at a high speed using DMA and also minimizing utilization of available resources. The data must be acquired at a speed such that system performance and throughput increases. This paper discusses about the technique to employ high speed and high volume of data transfer using efficient mechanism.

A DAQ system combines many devices like peripheral I/O devices and CPU. For communication between devices they must be connected using a communication channel called system bus. CPU works as the master and controller of the system bus. The devices must first be registered with the CPU to perform required operation.

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## II. DIRECT MEMORY ACCESS(DMA)

There are three major data transfer methods for computer-based data acquisition 1. Polling 2.Interrupts/Programmed I/O 3. Direct memory access (DMA).

### A. Need for DMA:-

Movement of bulk data among system components (RAM, CPU, Storage, Controllers etc.) involve CPU for transfer which provides an overhead for CPU and system performance is hindered, so DMA provides CPU with less overhead of just assigning the work and continue with some other task while transfer is in progress and return to the previous task to free the resources once notification is received. DMA also minimizes latency in servicing a data acquisition device because the dedicated hardware responds more quickly than interrupts, and transfer time is short [2]. Direct memory access (DMA) allows devices to transfer data with less processor overhead, whereas without DMA processor has to transfer data continuously which would keep all the resources like bus busy the whole time, throttling the bandwidth.

For a device to use DMA, it must be assigned to a DMA channel. Each device comes under a broad category of ports, each type of port on a computer has a set of DMA channels that can be assigned to each connected device. The task of copy operation is performed by DMA controller (dmac).

Basic steps for transfer using DMA are [3]:

- 1) CPU programs the DMA controller.
- 2) DMA requests transfer.
- 3) Data transferred using DMA.
- 4) Once data transfer is complete an acknowledgement is received to dmac.
- 5) The dmac then interrupts the CPU that transfer is complete and to schedule the next job.

The CPU programs the DMA controller by allocating channel for dedicated transfer and setting the DMA capacity. The DMA transfer is then requested first by allocating DMA buffers in memory that are visible to controller and channels for transferring the data. Once the buffers for allocated the data is transferred and acknowledged once transfer is complete for freeing the utilized resources.

## III. XILINX ZYNQ SOC

Current generation of computing devices focus on SoC based systems for rapid prototyping and engineering. Zynq SoC (System on Chip) is an integration of processor and FPGA architectures into a single board. Melding the two technologies provides a variety of benefits including higher integrity, lower power, smaller board size, and higher bandwidth communication between the processor and FPGA.

Xilinx Zynq-7000 all programmable system on chip combines the dual Cortex-A9 processing system with

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# *A Novel Approach to Precisely Control Linear Movement of Sensor by Motor using Microstepping*

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**Abstract**— These days electrical motors are generally utilized as a part of our everyday life, no matter as small as in our laptop's hard disc till as large as in other electrical machines, for example, fan, refrigerator, washing machine and many more. Electric motors are the sources to drive or direct any equipment with mechanical perspective. This paper mainly focuses on the application of linear motion motors for the linear movement of image sensor. From the various electrical motors, stepper motor has advantage of micro stepping ability to manoeuvre it as per needed steps. Stepper motor miniaturized scale venturing is finished by pulse width modulation of a varying current. Considering the accuracy of every step is 3% to 5% and error inside the last step can't be collected into ensuing step, the stepper motor has higher position preciseness and sensible repetitive motion make them increasingly attractive for the image sensor applications. In this paper, diverse electric motors are examined and compared to see the benefits of each motor and identify the one that is more suitable to be utilized as a part of the movement of sensor/lens.

**Keywords**—Linear Motion, Micro Stepping, Electric Motor

## I. INTRODUCTION

Revolutionary configurations of a motors, power semiconductor converter topologies and pc control procedures from the center of present's electric drive advances. Risk-free and effective electrical motors are the workhorse of cutting edge industrialized world and consequently ongoing markets for electric motors are assured.

Motors are widely used in cameras different applications such as focusing, zooming, image stabilization etc. Movement of lens is required for focusing. Due to the fact of the optical properties of photographic lenses, simply objects surrounded by using a restricted range of distance from the digital camera will be reproduced noticeably. The method of altering this extent is often called fluctuating the digicam's focal point [1]. The least complicated cameras have settled center and utilize just a little opening and broad-facet lens to make certain that the whole thing inside a certain scope of distance from the lens, most often around 3 meters (10 feet) to infinity, is in cheap focal point.

Zooming simply means enlarging picture as it is more visible and clear. It carried out in two different ways, one is

preprocessing zoom and another is after image capture zoom[2].Preprocessing zoom requires hardware and mechanical movement while in after processing zoom requires different algorithms which manipulate pixels.

Image stabilization is a strategy used to lessen image blur caused by the camera not being held consistent. There are two sorts of image stabilization used in SLR and DSLR cameras and their lenses: In-body and In-lens[3]. In-body done by moving the entire image sensor while In-lens actualized in the lens itself.

Above applications done by using motor to get the required result. Mechanical movement is done by motor to get the higher accuracy and efficiency from the captured image. Motors are also used for movement of a camera lens linearly. To precisely control the movement of the motor, coarse and fine approach is used. Coarse movement is used to move detector nearer to focused position rapidly. Fine movement used to bring detector at exact focused position.

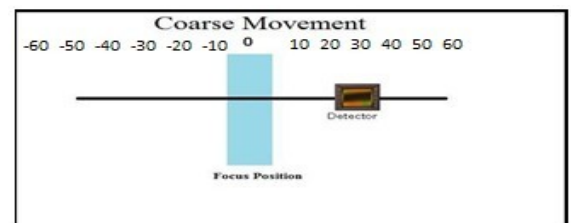


Figure 1: Coarse Movement

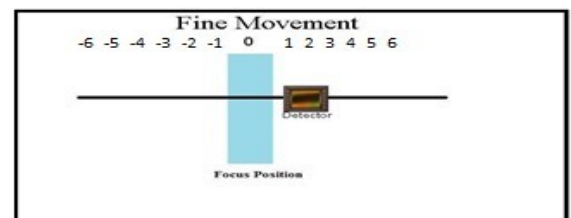


Figure 2: Fine Movement

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# FPGA Realization of Novel Techniques for DDR based Data Acquisition System

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**Abstract**— A data acquisition system (DAQ) is an electronic system that collects, stores and distributes information for further processing. This paper put together various DDR techniques for synchronized digital data acquisition algorithms and realization with Field Programmable Gate Array (FPGA). The proposed techniques uses Double data rate for high speed data acquisition where data capturing device is source synchronized with data generation source. These techniques eliminates the high utilization of FPGA resources like IO blocks, LUT RAM and Multiplexers. This system is divided into two sections. First is used to acquire data from the Data source and other part is used to store data on high speed storage device. These techniques are simulated and evaluated in XILINX spartan 6 FPGA and static RAM (SRAM). Implemented techniques are compared in terms of resources utilized.

**Keywords**— Double Data Rate, Data Acquisition System, FPGA, SRAM, VHDL

## I. INTRODUCTION

All the tangible things around us like hardware components, electrical machines, and other physical objects obeys the rules of physics. And all physical activity has quantifiable magnitudes to be measured. These quantity can be in electrical, acoustic, chemical or in radiation. And these days A/D converter are became so advanced that it can capture different magnitudes with very accuracy, and generates lots of data at very high speed[1]. That's where efficient Data acquisition system comes into the picture. The traditional Data Acquisition system are failed to achieve accuracy with high speed[1,2,3,4].

Data Acquisition systems can be classified according to what kind of processing tool is used. Data acquisition system is classified as computer based in which computer micro processor is utilized for processing, storing, and manipulating the acquired data. The another category of data acquisition system is based on embedded microcontroller system. This

category has some advantage like low cost, high performance and mobility. But it has some disadvantages also like it has fixed architecture. Any minor change in logic may lead to replace whole system. Final category is consist of reconfigurable FPGA, as its name suggests it can be reconfigured while it is onboard. And its high performance and capacity makes it first choice of any developer. It also has all I/O, processing and storage capabilities required for data acquisition system[2].

Field Programmable Gate Arrays (FPGAs) have proved fastest growing device among the world of processing devices and controllers. They can be programmed for realization of complex hardware design[3]. The FPGA devices are made up of arrays of logical blocks wrapped around programmable IO blocks, interlinked with programmable interconnects[3,5].

High speed ICs can be used for existing data acquisition system but they proved very expensive and speed of ordinary chip is not enough for these tremendous data processing. Here FPGAs outperforms the speed, accuracy of dedicated ICs with its cost and reconfigurability [4].

The rest of the paper is organized as follow. Section II describes the each blocks of proposed diagram. Section III elaborates the working of data acquisition algorithm. Then In Section IV experimental results are discussed and performance is evaluated. Followed by the conclusion in section V.

## II. SYSTEM DESIGN

The main aim of the data acquisition is to handle high data rate and efficient storage mechanism for future analysis[1]. Functional blocks of the proposed system is shown in Fig.1. The details of each block have been discussed in the following subsections.



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# Adaptive Apriori Algorithm for Frequent Itemset Mining

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**Abstract**— Obtaining frequent itemsets from the dataset is one of the most promising area of data mining. The Apriori algorithm is one of the most important algorithm for obtaining frequent itemsets from the dataset. But the algorithm fails in terms of time required as well as number of database scans. Hence a new improved version of Apriori is proposed in this paper which is efficient in terms of time required as well as number of database scans than the Apriori algorithm. It is well known that the size of the database for defining candidates has great effect on running time and memory need. We presented experimental results, showing that the proposed algorithm always outperform Apriori. To evaluate the performance of the proposed algorithm, we have tested it on Turkey student's database as well as a real time dataset.

**Keywords**—database scans; Apriori; Data Mining

## I. INTRODUCTION

In Data Mining, for location and fascination of relations in variables in large databases, Association Rule Mining is a standard and well researched technique. Before applying various data mining techniques such as classification, clustering and prediction, for data analysis, association rule mining is used. The association rule mining was first proposed by Agrawal et al. [1]. It is one of the most recommended research area which is applicable in most of the fields like analysis of market trends, forecasting and detection of faults. While analysis of the market trends, association rule mining is used to obtain all association rules like "Items X and Y are bought by the customer at the same time". Such rules are represented like  $X \rightarrow Y$  where X and Y are sets of items that from a transactional database. The percentages of transactions in the database containing  $X \cup Y$  define the support of association rule  $X \rightarrow Y$ . A database can be analysed by finding interesting relationships and patterns among items in the

database by using association rule mining. The process of association rule mining is divided in two steps; first find all frequent items from the dataset and then discovering the relationships among the items in the database. Itemset denotes a set of items. Itemsets with support count more than the minimum support threshold are referred as frequent itemsets. Mostly the performance of the association rule mining is affected by the first step, as next step of association rule mining is simple [2]. Hence mostly association rule mining is mostly called as frequent itemset mining also.

The two most frequently used algorithms of association rule mining are Apriori and FP-Growth [3, 4]. Both of these algorithms are having different approaches for finding frequent itemsets. The Apriori Algorithm generates the frequent itemsets level wise using the apriori property. But the major drawback of the apriori algorithm is that more execution time is needed for generating the candidate itemsets. Also the number of database sand required is more. The number od database scans required for FP growth is less as it creates the tree structure which is used for signatures of the transactions. signatures of transactions on a tree structure. Recently, a Matrix Apriori algorithm proposed by [5] takes the advantages of both Apriori and FPGrowth. The number of database scans is reduced in this proposed work because it creates signatures of itemset in the form of matrix. The overall performance of the algorithm is good as compared to FPGrowth [6]. Although in all of these improved versions of Apriori, the number of database scans required is less, but the time required is more. [7] While performing the association rule mining using Apriori algorithm, the first level candidate itemset are generated and then these are used to generate the second level candidate itemset and so on. The number of database scans as well as time required for frequent itemset mining is more in this case. An adaptive itemset mining is used to overcome this problem. Here the frequent itemset for the last level are generated, and then all transactions contained

Modeling and Optimization in Science and Technologies

Xin-She Yang  
Gebrail Bekdaş  
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# Metaheuristics and Optimization in Civil Engineering

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# Reactive Power Optimization in Wind Power Plants Using Cuckoo Search Algorithm

K.S. Pandya, J.K. Pandya, S.K. Joshi and H.K. Mewada

**Abstract** This chapter presents the application of a new meta-heuristic optimization algorithm called cuckoo search algorithm (CSA) to solve optimal reactive power dispatch problem (ORPD) of the power system in the presence of wind power plants (WPP). Due to the inclusion of WPP, the ORPD problem becomes a complex combinatorial optimization problem and it has a nonlinear objective function with many local minima, and discontinuous and nonlinear constraint functions. CSA is based on the obligate brood parasitic behavior of some cuckoo species in combination with the Lévy flight behavior of some birds and fruit flies. The effectiveness and feasibility of CSA have been tested on a 41-bus WPP test system and the obtained results that have been compared with particle swarm optimization (PSO). Simulation results yield that the CSA converges to better optimal solutions faster than PSO.

**Keywords** Artificial intelligence method • Cuckoo search algorithm • Particle swarm optimization • Reactive power optimization • Wind power plant

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# An Approach to Diagnose Incipient Faults of Power Transformer Using Dissolved Gas Analysis of Mineral Oil by Ratio Methods Using Fuzzy Logic

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**Abstract**— Condition Monitoring plays a vigorous role in asset management strategy. Power Transformers are most important and critical component in electrical power transmission and distribution. To have a reliable electricity supply it is necessary to give considerable attention to maintenance of the transformer. Dissolved gas analysis (DGA) of transformer oil is one of the most effective power transformer condition assessment techniques to diagnose incipient faults. There are many interpretation methods for DGA diagnosis however all these methods rely on personnel expertise more than analytical calculation. As a result, various interpretation techniques do not necessarily indicate to the same result for the same oil sample. Furthermore, substantial number of DGA results fall outside the proposed codes of the existing ratio interpretation methods. Furthermore, ratio methods fail to diagnose multiple fault conditions due to the mixing up of produced gases. To overcome these limitations, this paper introduces a new fuzzy logic approach to reduce reliance on expert personnel and to aid in standardizing DGA interpretation methods. The approach relies on incorporating all existing DGA interpretation methods into one proficient model. DGA results of 100 oil samples that were collected from different transformers of different rating and different life period are used to create the model. Conventional DGA interpretation methods are used to analyse the Together DGA results to evaluate the consistency and accuracy of each interpretation methods. Results of this analysis were then used to develop the proposed fuzzy logic model.

**Keywords**— Dissolved gas analysis, IEC gas ratio method, Rogers gas ratio method, Dornenburg ratio method,  $\text{CO}_2$  /  $\text{CO}$  method, CIGRE ratio method, Fuzzy Logic.

## I. INTRODUCTION

Power transformers in utilities are highly valued items and take a long time to replace. They are normally operated 24/7 and difficult to take out of service due to power system constraints. It is vigorous to monitor their condition throughout operation. Power system operational and maintenance procedures for power transformers include monitoring, evaluation and remedial measures [16-17]. When the mineral oil is subjected to high thermal and electrical stresses, it decomposes and, as a result, gases are generated. Different types of faults will generate different gases, and the chemical analysis of these gases, performed through a

procedure called DGA (Dissolved Gas Analysis), will provide useful information about the condition of the oil, and help to identify the type of fault in the transformer [4-5]. Dissolved Gas Analysis (DGA) is proved accurate method all over the world for condition assessment of power transformer. Taking the concentration of key gases ( $\text{CO}$ ,  $\text{CO}_2$ ,  $\text{H}_2$ ,  $\text{C}_2\text{H}_6$ ,  $\text{C}_2\text{H}_4$ ,  $\text{C}_2\text{H}_2$  and  $\text{CH}_4$ ) incipient faults identified by various classical methods give different conditions for the same sample unit in this work, the condition based diagnosis system developed different DGA classical methods-Keys Gas Method, Rogers Ratio Method [6-7], IEC Ratio method, Dornenburg ratio method, CIGRE Method. DGA helps to diagnosis the present condition of the high voltage power transformer.

TABLE 1. METHODS WITH FAULT TYPES

Methods	F1 Thermal fault (Cellulose)	F2 Thermal fault (Oil)	F3 Electrical fault (Corona)	F4 Electrical fault (Arcing)
IEC	-Thermal fault <150 °C. -Thermal fault 150-300 °C	-Thermal fault 300-700 °C -Thermal fault >700 °C	- Low energy electrical discharge	- High energy electrical discharge
Rogers	-Thermal fault <150°C. -Thermal fault 150-300 °C	-Thermal fault 300-700°C -Thermal fault >700 °C	- Low energy electrical discharge	- High energy electrical discharge
Dornenburg	-Thermal decomposition	-Thermal decomposition	- Low energy electrical discharge	- High energy electrical discharge
$\text{CO}_2/\text{CO}$	-Thermal fault <150°C. -Thermal fault 150-300 °C	-Thermal fault 300-700°C -Thermal fault >700 °C	-	-
CIGRE	Thermal Fault	Overheating of Cellulose	Partial Discharge	Electrical Discharge

Dissolved Gas Analysis (DGA) of transformer oil is the best indicator of a transformer's overall condition [1, 2, 3]. Hence this widely accepted method is used in routine maintenance of power Transformers. Transformer oils perform at least four functions for the transformer. Oil provides insulation, provides cooling, and helps extinguish arcs [21]. Any deterioration in

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# *A novel approach to minimize distribution losses while improving voltage profile in Primary Distribution Network by incorporating Distributed Generation in system*

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**Abstract**—This paper presents novel approach to utilize power generated using distributed generation, in the primary distribution network in such way that incorporating DG at capacity will reduce Distribution Network losses while improving voltage profile of overall system. Method of locating DG and sizing of DG using Genetic Algorithm is also presented. Simple load flow technique for accurate load flow is also described. The proposed technique is implied on two systems, 1. IEEE 34 Bus distribution System, 2. 69 Bus Distribution System. The proposed approach is implemented in software tool MATLAB and result of power flow are compared MI-Power

**Keywords**— Distributed Generation; Genetic Algorithm; Sitting and sizing DG

## I. INTRODUCTION

There are many approaches to place DG in system considering various factors. A method for placement of DG based on voltage stability index is explained in [1]. In [2], sensitivity analysis of power losses has performed considering line losses, location and size of DG to incorporate DG at optimally. In other technique Placement of DG in distribution network is done using Continuous Power Flow technique in [3]. In [4], author has sited and sized DG on the basis of voltage stability indexing and optimizing algorithm. Reduction of line losses by optimally placing and sizing DG is done using analytic method in [5]. To minimize the cost of active and reactive power generation, genetic algorithm based technique with optimal power flow calculation were used to determine optimum size and location of DG in [6]. The primal-dual interior point optimization base technique has been employed to identify optimal location and size of DG units incorporated in the system in [7]. A genetic algorithm based algorithm was also, presented to locate multiple DG units to minimize a cost function including the system losses and service interruption costs [8].

With the development of economy, load demands in distribution networks are increasing rapidly. So the distribution networks are operating more close to voltage instability boundaries. High demands are result in increasing interest in Distributed Generation(DG). Increase in demand of DG can also, be explained by factors such as development technologies associated with DG, environmental concerns, and other benefits due to restructuring business of electricity.

Integrating DG units into distribution systems can have an impact on different parameters of system such as voltage profile, power flow, power quality, stability, reliability, and protection. The installation of DG units to the distribution system helps to reduce the line losses, improve the voltage stability and improve the power quality [9]. DG in system can change power flow in distribution system. So, to reduce power losses and improve voltage stability placement and size of DG is more important. In [10]

In this paper, A novel technique based on Genetic Algorithm is described to locate and size DG appropriately, in such manner that incorporating DG in system will reduce power loss in system while, improving voltage profile of the system and also, improve over all voltage stability. The fitness function used in GA is combined with cumulative voltage deviation, active and reactive power losses. To analyze the distribution n system simple load flow technique described in [11] is used. The proposed technique is implemented using software tool MATLAB and tested on 1. IEEE 34 Bus Distribution System, 2. 69 Bus Distribution System from proposed methodology. The Distribution system is modeled in software tool Mi-Power.

## II. POWER FLOW

Distribution systems are much simple compared to, interconnected transmission network. For power flow analysis consider system shown in Fig 1.

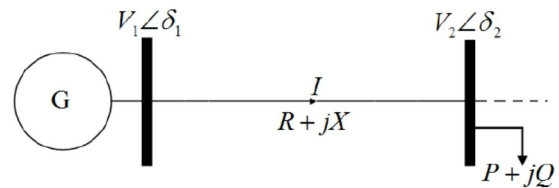


Fig 1: Radial Distribution Network showing only 2 Bus

$$I = \frac{V_1 \angle \delta_1 - V_2 \angle \delta_2}{R_1 + jX_1} \quad (1)$$

And also,

$$P_1 + jQ_1 = V_2^* I_1 \quad (2)$$

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# On 8-Bus Test System for Solving Challenges in Relay Coordination

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**Abstract**—The challenges in coordination of Overcurrent Relays (OCRs) are recognized as a nonlinear optimization problem with a large number of coordination constraints for multi-loop and multi-source interconnected networks. Several methods including topological analysis, deterministic and Artificial Intelligence (AI) based techniques are used to solve this problem. The 8-bus system is commonly used as a standard test case in majority of literature on relay coordination. This test case is employed in two ways: 1) 8-bus system without any link to another network and 2) 8-bus system with a link to another network, modelled by a short circuit power of 400 MVA. This paper presents simulation results of both the systems and demonstrates the results for researchers to test and validate their findings obtained using novel optimization algorithms and allied research. The various efforts to solve challenges in relay coordination are discussed with respect to the system and optimization algorithms. The paper concludes with an open ended discussion on selection of system, use of results for comparison and comments on global best solution.

**Keywords**—8-bus system; optimization; power system protection; optimum relay coordination; test case

## I. INTRODUCTION

In overcurrent protection scheme, it is necessary that the primary relay must have sufficient chance to protect the zone. Only if the primary relay fails to operate, the backup relay should initiate tripping to clear a fault. A certain time interval must be preserved between the operating times of Primary and Backup (P/B) relay pairs. So, the relays are coordinated in the correct sequence to isolate a minimum faulty section of the power network. The overall relay coordination is thus a very complex task.

The different optimization methods are tested by this complex relay coordination problem, and the 8-bus system is found to be a common test case in almost literature on optimal relay coordination of OCRs. The 8-bus system without interlink of another network is utilized as a test case in [1-13], and 8-bus system with a link to another network, modelled by a short circuit capacity of 400 MVA used in [14-21].

The main objective in relay coordination is to minimize the operating time of OCRs by selecting the appropriate values of relay settings, namely, Time Multiplier Settings (*TMS*) and Plug Settings (*PS*) or current pickup settings (*I<sub>p</sub>*) so that the set

of coordination constraints is satisfied and maintained at minimum value. The coordination problem is solved by considering supplementary constraints such as different network topology [15, 19], near-end and far-end faults [12, 22], sympathy trip [23], second zone of distance relays, fault critical point and series compensation [3, 5, 10, 18]. Moreover, the values of *PS*, *I<sub>p</sub>* and *TMS* are considered continuous as well as discrete value in the literatures. The *TMS* is considered as a continuous and *PS* as discrete variables in [14, 15, 19], *TMS* and *PS* as discrete variables in [16] and both *TMS* and *I<sub>p</sub>* as continuous variables in [2, 3, 7, 9, 11, 17, 18, 21].

In this paper, two different cases of 8-bus system are explained and simulated using ETAP software to verify the results reported in previous literatures. In each case, the results obtained by different methods presented in the literature are compared and finally appropriate utilization of the 8-bus system as well as the global best solution are discussed.

## II. COORDINATION PROBLEM AND CONSTRAINTS FORMULATION

This section presents the problem and a constraints formulation for optimum relay coordination.

### A. Objective Function (OF) Formulation

The relay coordination is stated as an optimization problem, where the *OF* to be minimized is the sum of the operating times of relays when they act as primary relays [1, 2, 4, 6-12, 14-19, 21]

$$OF = \sum_{i=1}^m W_i T_i \quad (1)$$

where *T<sub>i</sub>* indicates operating time of relay *R<sub>i</sub>* for fault in its primary protection zone, *m* is the number of relays and *W<sub>i</sub>* is the coefficient representing the probability of a given fault occurring in each protection zone. It is generally set to one, and thus assuming an equal probability of fault occurrence in each protection zone [1, 2, 8, 10, 12, 14, 15, 17-19, 21].

The objective of optimum relay coordination is to find the appropriate value of relay settings for all the relays which minimize the sum of their operating times when they work as primary relays, while satisfying various coordination and boundary constraints.

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# Optimal Placement of Multi-Type Facts Controllers

## Using Real Coded Genetic Algorithm

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**Abstract**— The objective of this paper is to enhance the Available Transfer Capability using Multi-type FACTS controllers. TCSC, SVC and UPFC controllers are implemented and included in the FLDF (Fast Decoupled Load Flow) algorithm to minimize the losses of the system. Optimal location of FACTS controllers are obtained by using Real Coded Genetic Algorithm. MATLAB coding is developed to analyze the performance of IEEE-30 bus system for different loading condition with and without FACTS devices.

**Keywords**— *FACTS Devices(TCSC, UPFC, SVC), FDLF, Elitist operation, Real Coded GA, Loadability, Losses, MATLAB.*

### I. INTRODUCTION

In present scenario the load demand increases. With increase in load demand the generation is not increase to that much level means the generation is not sufficient to supply the huge loads. So it is difficult to cope up with the load. It results in the overloading of the lines. The losses also increases because of the overloading conditioned. It makes the system unstable because of the large real and reactive power demand and low voltage conditioned. It stresses the equipment into the power system and reduces its life. The solution is to place new transmission lines and extra generations. But the cost is not economical, and land problems are also occurs. So FACTS devices are suitable for these types of the problems. FACTS mean Flexible A.C. Transmission System which is based power electronic devices. It can control real and reactive power very rapidly. There are different types of FACTS devices and their working function is also different. This technology improves the system stability by exchanging the real and reactive power with system very rapidly and also it reduces the system losses simultaneously [1-3]. FACTS controllers are used to control the current, voltage, impedance, damp the oscillations and phase angle. FACTS devices are cost effective solution. This paper focuses on the evaluation of the impact of TCSC, SVC and UPFC as FACTS devices for improving the loadability of the system and reduced the transmission losses. In a competitive (deregulated) power market, optimal the location of the device and its control can significantly affect the operation of the system [4]. The optimal placement of the device can be obtained by using Real Coded Genetic Algorithm.

This paper has been organized in the following manner. Section II discusses overview of load flow study. Section III discusses about the genetic algorithm and its parameters. Section IV presents algorithm for calculating the loadability and losses of the system for different loading conditioned. Section V presents results of load flow for IEEE-30 bus system with and without FACTS controllers for different loading condition.

### II. OVERVIEW OF LOAD FLOW

Load flow studies are very important to analyze current power system scenario. It gives the main information related to the system, like load bus voltage magnitude and its phase angle, power flow on each line and losses of the system. This information is essential to monitoring the present state of the system and for analyzing the effective future planning to cope up with the load. All the equations are non linear so this method is iterative and time consuming if we manually calculate, but now the algorithm are available to solve the load flow problems in digital computers and it is very fast and efficient. . The FLDF can be used very efficiently in optimization problem. It gives very accurate results for both real and reactive power for multiple load flow studies [i-ii].

### III. GENETIC ALGORITHM

#### A. INTRODUCTION

Genetic Algorithm method was developed by John Holland in 1970. It is based on the Darwinian theory of the fittest. It is a one type of E.A. (Evolutionary Algorithm) search technique. This method gives the globally optimal solution so it is the global search method. This method doesn't require any prior knowledge related to objective function. This method always gives high quality of the solution [5]. For complex problems this method is gives trustworthy optimal solution. It is an iterative method, and very useful to find optimal location for multi objective optimization problems. In every iteration the chromosomes are selected randomly from matting pool of the current population and those parents chromosomes are used to find new offspring for next generations, and optimal solution is obtained by repeated iterations. Then the fitness of each chromosome is evaluated and new populations are generated by genetic operators like;

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# Implementation in Arm Microcontroller to Maximize the Power Output of Solar Panel using Hill Climbing Algorithm

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*Abstract— The objective of the paper is to discuss about the hardware implementation of a Maximum power point tracking (MPPT) unit which comprises of a 10W Photo Voltaic Panel, a Boost dc-dc converter and load, using ARM Cortex M3 32 bit Microcontroller in which the Hill Climbing Algorithm for maximum power point tracking with respect to insolation and load variations is executed. The ideal coupling of Photovoltaic (PV) Panel to the load is done through a controlled Boost type dc-dc converter. The boosted output voltage of the converter at MPPT can be coupled directly with grid synchronized inverter to supply power to local utility grid. The microcontroller instantaneously senses voltage and current output of solar panel with the help of 12 bit ADC of sampling frequency 200 KHz. It adjusts the duty cycle of the PWM signal given to the converter gate drive circuit. Generated PWM signal results in impedance matching of the panel with the load and hence deliver maximum power at customer side.*

*ARM Cortex M3 32 bit Microcontroller allows greater performance efficiency, easy system modifications, low power consumption, critical tasks and interrupts are serviced as quickly as possible & improved code density.*

**Keywords— Boost Converter; Duty cycle; Hill Climbing; MPPT; PV; I-V curve; P-V Curve, Solar; ARM microcontroller.**

## I. INTRODUCTION

With the emerging problems of severe global warming and other environmental issues, an urge for utilization of renewable energy has occurred. Photovoltaic cell technology is certainly nothing new, but its use has become more common, practical and useful for people worldwide.

The most important aspect of a solar cell is that it generates solar energy directly to electrical energy through the solar photovoltaic module, made up of silicon cells [1]. The average solar cell efficiency is approximately 15%, which means nearly 85% of the sunlight that hits the panel is not converted

into electricity. Therefore best possible operation of a PV system is important due to the low efficiency of solar panels.

The output characteristic of a PV system is nonlinear and varies with ambient temperatures and solar irradiance levels. Therefore, a MPPT technique is required to obtain maximum power from a PV system [2]. The challenge lies in designing a system with maximum efficiency that will quickly and constantly monitor and change the operation of the system to obtain the optimum performance from a solar cell [1].

There are many algorithms which help in Solar tracking, of which Hill climbing method is used in this paper. Trishan Eswar and Patrick L. Chapman [3] has presented a paper which concludes with a discussion on the different methods based on their implementation, the sensors required, their ability to detect multiple local maxima, their costs, and applications. M.M. Rashid et al. [4] has worked on Development of Economical Maximum Power Point Tracking System for Solar Cell. A MPPT unit is developed for the optimum coupling of a Photovoltaic Panel (PVP) to the battery (load) through a controlled Buck type dc-dc converter using PIC microcontroller.

Pallavi Bharadwaj et al. [5] have worked on Direct Duty Ratio Controlled MPPT Algorithm for Boost Converter to study its behavior for different modes of converter operation namely - continuous conduction mode (CCM) and discontinuous conduction mode (DCM). It has been shown that duty ratio based algorithm is effective for both modes of operation for boost converter. Mehmet Ali Özçelik et al. [5] has presented a paper which focuses on improving and eliminating oscillation problems in Perturb & Observe MPPT algorithm as well as solar energy integrated with wireless energy transmission by using conventional system and system using MPPT. This paper focuses on maximizing PV panel power output w.r.t load variations and insolation. In Section 2, system topology is discussed. Section 3 gives insight into the operating characteristics of Solar as well as relationship between PV input impedance and load. Section 4 describes the proposed MPPT algorithm/code implemented in ARM microcontroller step wise. Section 5 discusses the experimental setup followed by results.

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# Enhancement of transient stability on power system with the use of power System stabilizers

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**Abstract**-As we all know that most of the power systems are interconnected through long distance tie lines, in order to transfer a large amount of electric power. There are some constraints which affect to build new transmission lines, which are: limited availability of resources, strict environment and shortage of funds. Because of these constraints it necessitates the operation of transmission lines near or for short term on their thermal loading limits. Day by day the demand in electric power rapidly increases and is expected to continue growing; while growth of generation is restricted too, due to the same constraints mentioned above, this necessitates the generators to operate near their maximum stability limits. As a result of all these factors, power systems oscillations occurs and if not damped out these oscillations, the magnitude of these oscillations will go on increasing until loss of the system synchronism. So, for the improvement of power transfer capability within the safe stability limit it is necessary to enhance the transient stability of the power system. The objective of this paper is to investigate the enhancement of transient stability on power system by different types of power system stabilizers, which are: (I) Speed Input (II) Power Input (III) Frequency Input (IV) Del-P-Omega (V) Combination of frequency-electrical power input PSS and (VI) Speed-electrical power input PSS. The implementation and simulation carried out on the Single Machine Infinite Bus system.

**Index Terms**-Transient Stability, Power System Stabilizer(PSS), Single Machine Infinite Bus (SMIB).

## I. INTRODUCTION

In the power system disturbances occurs because of variations in load, include electro mechanical oscillations of electrical generators. These oscillations are also termed as power swings and for maintaining system stability, these oscillations must be effectively damped out. Electromechanical oscillations can be classified in two main categories (i) Local Plant Mode Oscillations and (ii) Inter-area Oscillations. Local Plant Mode Oscillations are associated with units at a generating station swinging with respect to the rest of the power system. The frequencies of these oscillations are typically in the range 0.8Hz to 2.0 Hz. Inter-area Oscillations are associated with the swinging of many machines in one part of the system against machines in other parts. The frequencies of these oscillations are in the

range 0.1to 0.7 Hz. For small scale stability the mathematical model presented is a set of linear time invariant differential equations [1]. The concepts of synchronous machine stability as affected by excitation control and the phenomenon of stability of synchronous machines under small perturbations in the case of single machine connected to an infinite bus through external reactance has been presented in [2]. The analysis also develops insights into effects of thyristor-type excitation systems and establishes understanding of the stabilizing requirements for such systems [2]. These stabilizing requirements include the voltage regulator, gain parameters and the transfer function characteristics for a machine speed derived signal superposed on the voltage regulator reference for providing damping machine oscillations [3].Kundur et al. presented a detailed analytical work to determine the parameters of phase-lead PSSs so as to enhance the steady state as well as transient stability of both local and inter-area modes. These parameters included the signal washout, stabilizer gain, and the stabilizer output limits. They concluded that by proper tuning, the fixed-parameter PSS can satisfy the requirements for a wide range of system conditions and hence the need of adaptive PSS is of little incentive [4].This paper discusses the performance of various types of power system stabilizers for SMIB system and shows which one is better among all. All the test system and MATLAB software used in the paper will be freely available by email to anyone who request.

## II. POWER SYSTEM SATBILIZER

Power system stabilizer (PSS) is a cost effective way of improving the damping of electromechanical oscillations of rotors and in turn it improves the power transfer capability of transmission lines. The function of a power system stabilizer (PSS) is to add damping to the generator rotor oscillations. This is achieved by modulating the generator excitation so as to develop a component of electrical torque in phase with the rotor speed deviations. Such a way of producing damping torque is the most cost-effective method of enhancing the small signal stability of power systems, in comparison to FACTS-based controllers [5].The necessary power application is brought about in the normal process of torque

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# STABILITY IMPROVEMENT OF FIXED SPEED INDUCTION GENERATOR BASED WIND FARM USING STATCOM FOR DIFFERENT TYPES OF FAULT

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**Abstract**— as the power of wind energy system increases, the control of their active and reactive power becomes increasingly more important from a system standpoint given that these are typical frequency and voltage control parameters. This paper presents the impact of fault on the stability of fixed speed induction generator (FSIG) based wind farm connected to interconnected power system. This paper deals with voltage stability improvement of a distribution system embedded with Wind Turbine Induction Generator (WTIG) by using power electronics based Flexible AC Transmission Systems (FACTS) using Static Synchronous Compensator (STATCOM). The contribution of STATCOM to support the fixed-speed wind farm interconnected electric grid for different types of fault (L-G, L-L-G, and L-L-L-G) are investigated. The study is carried out by three-phase dynamic simulation of distribution system component models. Simulations are presented for different cases such as with and without Static Synchronous Compensator (STATCOM) for different symmetrical and unsymmetrical faults. Simulation test cases using MATLAB-Simulink are implemented on a 6 MW wind farm exports a power to 120 KV grids. The simulation results show the influence of faults on active power, reactive power, and bus voltage of the wind farm.

**Keywords**—

**FSIG; WTIG; VOLTAGE STABILITY; STATCOM; FAULTS**

## I. INTRODUCTION

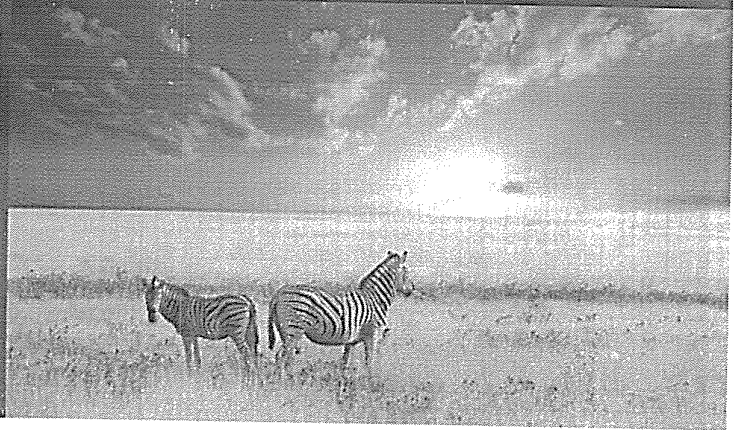
Given the present world energy state of affairs, it has become apparent that there is an immediate need for a concrete solution to its looming shortage, where wind energy has raised as a perfect solution thus far. In fact, since 2004, wind energy deployment has risen

dramatically. Global installed capacity increased from 40 000 MW at the end of 2003 to 94 000 MW at the end of 2007, at an average annual growth rate of nearly 25% [1], [2] [3]. Wind power is an uncontrollable resource, which, when combined with the nature of wind induction generators like the fixed-speed squirrel-cage induction generator (SCIG), makes for a challenging integration of large wfs into the grid, particularly in terms of stability and power quality. These induction generators which are usually connected at weak end of a grid or at distribution networks draw large amount of reactive currents during disturbances such as faults. Consequently under these conditions the terminal voltage and the electrical output power are significantly reduced, whereas the mechanical torque may be still applied to the wind turbine and the rotor speed increases [4]. After fault clearance the generator needs reactive power for voltage recovery, however this reactive power to be supplied by network which in turn causes a voltage drop, so the machine terminal voltage cannot be recovered. If the voltage could be recovered and the generator speed is not too high, torque could be restored and the wind turbine may restore its normal operation eventually. Otherwise the generator would continue to accelerate and the rotor speed and reactive power consumption will increase, so the terminal voltage decreases further. If the rotor speed exceeds a certain critical value the generator set becomes unstable, thus must be tripped out by over speed protection devices [5]. As for cases in which a large amount of power is supplied by generators, these generators should stay connected to the grid. Therefore, the stability becomes an important problem and has recently attracted considerable attention [6]. Various methods of stability improvement have been presented by researchers. The pitch control system is used to control the power output of the wind turbine and also for

# **Faculty of Management Studies**

It is necessary to understand the colonial response in the form of Revolution in order to analyse the various consequences of discrimination in terms of race also. To understand why the people of Asia, Africa and South America have constantly been trying to free themselves from the clutches of imperial power, one should try to know some of the basics of these relationships between an industrial developed country and an underdeveloped country. It is not an accident or a coincident that most of the developed countries are white and almost all the underdeveloped countries are non-white. Both imperialism and racism are complementary, and they reinforce each other in contemporary world. It is meaningless to continue to define our world in relation to the dynamic of European colonialism or decolonization. In the era of globalization we cannot keep on arguing or analyzing literature using the concepts of margins and centers as a focal point for postcolonial studies. A radical break is needed to come out of the concepts of colonialism and anti-colonialism as today's economics, politics, cultures and identities are all better described in terms of "transnational" networks.

A Study of Postcolonial Discourse



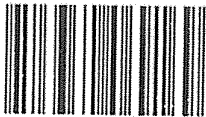
Gaurav Thakrar



Dr. Gaurav Thakrar is an Assistant Professor at Humanities and Social Sciences, CHARUSAT, Changa. He has been teaching English Language, Literature and Communication Skills for more than 07 years. He has several research papers and a book in the field of English Language, Literature and Soft Skills published to his credit.

## Redefining Empire

A Study of Postcolonial Discourse



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## Part I

# Introduction to Postcolonialism

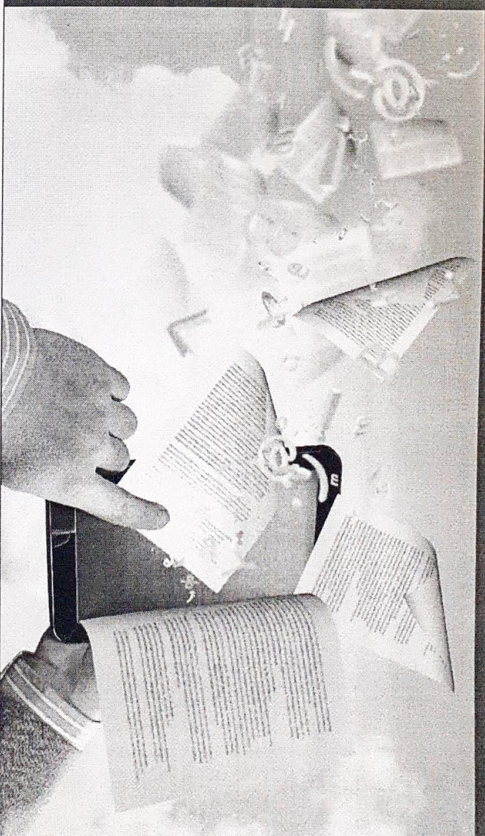
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The beginning of 20<sup>th</sup> century brought with it lots of major upheavals at economic, social and political level across the globe. The First World War brought with it abundance of changes in the common ways of living life. The realm of literature with ‘Avant Garde’ and Surrealism and especially criticism, was not excluded from that. In the 19<sup>th</sup> century, during Victorian era Metthew Arnold had already given the rules of criticism keeping in mind the aesthetics of literature. In 1930s T. S. Eliot came up with *‘Tradition and the Individual Talent’* and gave the major argument emphasizing on ‘Tradition’ that No poet, no artist is significant in isolation. At the same time, with his own ‘individual’ he also contributes in the Tradition. *The progress of an artist is a continual self-sacrifice, a continual extinction of personality.*

I A Richards in his book *Principles of Literary Criticism* examines not any fresh investigation how the mind of the poet works but a close analysis of the relationship of the reader to what he reads. This brought a major shift from the author to the reader. Richards in his later book *Practical Criticism: A study of Literary Judgment* we can find his insistence that literary criticism had to escape from dogmatism and argumentation into inquiry. This move from the reader to author gave way to ‘New Criticism’ with the principle against ‘biographical positivism’ and favouring to analyze text-as-text and not anybody’s creation. The proponents like Cleanth

The study is carried out on Information Search Pattern of E-Resources by Management Students in B – School Libraries of Gujarat. It also examined types of information resources used by management students. There prevails a very sound understanding among the students about the traditional information search patterns and methods. Also, there seems to be very little awareness among the students about the advanced search patterns and methods like Boolean Operators, Truncation of Search Terms, and Field Searching. Finally, there prevails a very sound understanding of the gateways like Fedgate and J-gate compared to the other gateways like KieKrimbus, Ebsco, Discovery, and Focus Info-tech. Another area in the need of attention is Information Seeking Behavior of the Library Users in the Virtual Environment and Inter-Library Loan. Moreover, Search Query Analysis of the Management Students – Library Users of the B – Schools of Gujarat may also be conducted. The impact of electronic information resources used on scholarly productivity can also be studied. Importantly, comparative study of the use and efficacy of the Resources – Print and Online used by the students may also be strongly suggested.

A Study of B-School Libraries of Gujarat



Pramod Patel

## Information Search Pattern of E-Resources

A Study of B-School Libraries of Gujarat



Dr. Pramod Patel is a Librarian in Indukaka Jpcowala Institute of Management, CHARUSAT, Changa (Gujarat, India), having total professional experience of more than seventeen years. He has been an efficient Researcher in Library Science working in the area of E-Resources.



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## CHAPTER 1

### INTRODUCTION

#### 1.1 INTRODUCTION

It will not at all be hyperbolic to believe that the information explosion and Information Technology (IT) revolution have led to the advent of the electronic information environment. Over the past few decades, the competition to deliver innovative digital information services to millions of users world-wide has grown manifold. Resultantly, there has been a radical change in terms of improvement in the search interfaces. This has happened primarily because of the rise of Internet as a prominent communication system. New technologies – developed and tested – like Java, TCP/IP, XML and HTML distributed the data over the Internet gifting the world with new tools and flexible ways. If compared with the age-old Client/Server paradigm (based on data transmission), the new systems and patterns are enormously potential and user-friendly in transmitting the data and in its logical interpretation.

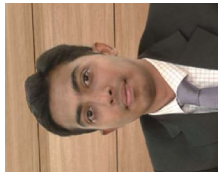
Thus, with the latest technological developments in the resources leading to e-resources, information search patterns of the users are highly influenced. Information revolution has given birth to Telecommunication systems with an added advantage over the Internet along-side the developments in mere audio-video content leading to e-commerce, digital archives, and games.

With a blended mix of fierce competition, digital system making data services cheap, flexible and available anytime, anywhere basis and the flexibility to revise and upgrade it n number of times, new information search patterns have evolved and older ones have been modified at a very rapid speed.

Elaborated a little, on the Web, information is fetched by browsing documents. In the days to come, on the Web, information may also be browsed by searching repositories. In the new millennium, when the era will take us beyond the Web, analysis environment technology would allow for the correlating of information across repositories. Information resources on Internet are really very fast looking at the academia in comparison with the traditional academic and research

A Product Recall is a generic term for removing a product from the marketplace, as well as a repair, replacement, or refund of a product. The effect of a product recall quite clearly threatens the continuity of an organization's operations. The objectives of research covers Establishing the process flow of product recall, Evaluate the various strategic options of product recall with respective likely outcome, Assess the product recall execution process with position of control over recall and effectiveness of corrective actions and Develop a checklist to effectively handle the product recall process. The study reveals the possible solutions for strategy architects for about reducing time to study the market at the incident of recall and identify the expected outcomes of strategy implementation with matching to prior incidences. The learning brings into light the techniques that use recall incidence as a leverage to enhance the brand image.

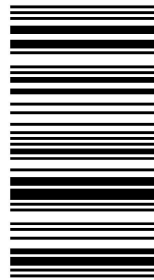
Exploring Product Recall Strategies



Dr. Pranav Desai is working as an Assistant Professor at Indukaka Ipcowala Institute of Management, Faculty of Management Studies, CHARUSAT. He has completed his Ph D from Dharmsinh Desai University, Nadiad in 2016. He also has to his credit several research and concept papers published in journals and chapters in books.

Pranav Desai

# A Multi Sector Investigation of Product Recall Strategies



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Desai

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# *CHAPTER - 1*

## **INTRODUCTION**

The chapter provides the overview of the product recall. It also explores the types of the product recall, aims of the product recall and components of product recall by stance of their importance. The chapter includes the research problem that motivates to conduct the research. It is followed by the specimens of major product recalls. Than after, the chapter flow focuses on the significance of the study and why there is a high need of effective handling of product recalls. After credentials of importance of study the research objectives are mentioned; which are taken as a center point. At last the chapter provides road map of chapters of thesis concealed by the conclusion of chapter and references taken into consideration.

### **Chapter Flow**

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  - 1.1 Product Recall
    - 1.1.1 Types of Recall
    - 1.1.2 Aims of Recall
    - 1.1.3 The Components of Product Recall
  - 1.2 Common Causes for Recall
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# **Faculty of Medical Sciences**



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**Department of Industrial and Production Engineering  
Dr BR Ambedkar National Institute of Technology  
Jalandhar-144011, Punjab, INDIA**



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## Prevalence of Musculoskeletal Disorders among Women Working in Mathiya Making Units

Dr. M. Balaganapathy MPT PhD, Ms. Devangi Patel, Ms. Hiral Parmar, Ms. Khushbu Patel

### Abstract:

**Introduction:** Musculoskeletal problems are the most common condition for the cause of disability, and inability to work. Among the sample workers; 18,942 (84.3%) participated, & 37.0% (standard error =0.4%) had MSD. "Lower back and waist" were the most frequently affected body parts (18.3% among males & 19.7% among females). But the prevalence of MSDs of neck, shoulders, hand, wrist were also above 10%. The tasks included kneading and rolling the dough into thin chapatis and roasting them to make Mathiyas. Majority of employees were involved in rolling (90%) and roasting (76%). Very few were involved in kneading (44%).

**Aims & Objectives:** 1) To find out the prevalence of musculoskeletal disorder in mathiya making units. 2) To find out the disability percentage due to musculoskeletal problem.

**Methodology:** A cross sectional study of 50 mathiya maker, between 18 to 60 years of age was conducted. They were divided into 3 groups based on their type of work (Rolling, lifting, over head activity). Prevalence of musculoskeletal disorder in mathiya maker was assessed using Nordic Questionnaire.

**Result:** The present survey study has shown high prevalence rate of shoulder, lower back and wrist region had the highest prevalence rate of 19% (N=50) other than forearm 2%, knee 16% and lower leg 2%.

**Conclusion:** The present survey study concludes that due to rolling, lifting and prolonged bending is a high prevalence of WRMSDs in which the low back, shoulder and wrist more common followed by forearm, knee and lower leg.

**Key words:** Women, Musculoskeletal problems, Awkward posture, Repetitive action, Discomfort.

### INTRODUCTION

Mathiya is, like a papad, an Indian wafer. It is a special recipe from Gujarat; however, it is quite famous across the country, and the recipes may vary more or less by region. In Mathiya is a 'must-have' recipe during Diwali in Gujarat. It is spicy, crispy recipe made from muth flour. Some other flour like urad dal flour and gram flour are added to it in a limited quantity. Spices like ajwain, white chilli powder oil or ghee is added to make it crispy, and with the help of warm water, very green chilli, salt and sugar to taste etc. are added to the blend of the flour. Some stiff dough is prepared.

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Work-Related Musculoskeletal disorders (WRMD'S) are usually work related and it is a common phenomenon among several occupations. Musculoskeletal disorders affects alleges, re-occur most times, and the frequency increases with age. Muscle pain is most frequently related to tension, overuse, or muscle injury from exercise or physically-demanding work. Musculoskeletal disorders is a major health problem that affects quality of life, causing morbidity, increase in demand for health care and cost. In developing countries, great efforts are directed towards the development of small-industries as the engine for their economic growth. According to WHO over 1000 million people worldwide are employed in small-scale industries. The "Khakhra making" industry of India is one such industry which has provided ample opportunity of employment for the women of low socio-economic status. Although such industries are identified with women empowerment in India, the employees are found to have not subjected to occupational health and safety provisions. As a result they suffer adverse health impacts. In this study an attempt has been made to find out the health status of the women engaged in a "Khakhra-making" industry, the occupational factors influencing their health status and their felt health needs<sup>3</sup>. The occupational MSDs are major problem leading to adverse health & occupational risk factor involving high repetition rates, excessive force & awkward posture<sup>11</sup>. In spite of numerous reports on MSD in various specific groups of worker, few data on prevalence in the general working population are available except for back pain. We analyzed the information collected through a nationwide survey in Taiwan in 1994 to estimate the prevalence of MSD by age, gender & education level & identify high risk industries<sup>3</sup>. In the survey, a standard questionnaire was distributed to a representative sample of 22,475 non-self-employed workers in Khakhra units<sup>4</sup>. Among the sample workers; 18,942 (84.3%) participated, & 37.0% (standard error =0.4%) had MSD. Female workers had a significantly higher overall prevalence than male workers (39.5% vs. 35.2%)<sup>3</sup>. Education & age also had significant association with MSD ( $P<0.001$  in both genders)<sup>4</sup>. "Lower back and waist" were the most frequently affected body parts (18.3% among males & 19.7% among females). But the prevalence of MSDs of neck, shoulders, hand, wrist were also above 10%<sup>5</sup>. The tasks included kneading and rolling the dough into thin chapatis and roasting them to make Khakhra. Majority of employees were involved in rolling (90%) and roasting (76%). Very few were involved in kneading (44%). Most women preferred to rest for shorter duration because of inadequate rest area. Additionally many reported that longer break resulted in less work done leading to low per day income. There was a high prevalence of upper and low back pain which interfered with their ability to perform efficiently. General tiredness and



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## To Evaluate Grip Strength and Pinch Strength of Thumb and Fingers in touch screen phone users and keypad phone users.

Dr. M. Balaganapathy MPT PhD, Ms. Darsh Gabhawala

### Abstract:

**Introduction:** The reliable and valid evaluation of handgrip strength is of great importance in determining the affectivity of different treatment strategies and procedures. We live in a world of information and technology. People of all ages and backgrounds are clicking away on a various other smart phones that are popping up every day. These phones are very useful in helping us manage a calendar, surf the web, check email, text, tweet, blog, and much more. There is something no one is talking about. Using phones too much can be a source of pain in thumbs, wrist, forearm, and even neck! These may also result in decrease grip strength. The primary purpose of this study to evaluate grip strength and Pinch strength of hand in touch screen phone users and keypad users. **Methodology:** Study includes 99 healthy subjects between the age group of 18-30 years with mean age (21.02 ± 1.99) years, who were using touch screen phone and keypad phones from last 1 year or more & more than 2 hours per day. Handgrip strength of the subjects was measured by using Jamar Dynamometer and pinch strength was measured by pinch gauge on both the side. **Results:** The data were analyzed using paired t- test & it shows highly significance difference in grip strength of dominant keypad users (30.03±7.60) and of touch pad users (27.80± 7.72), which was found to be highly significant (t=6.98; p=.001). There is significant difference in non-dominant grip strength of keypad users (34.03±6.12) and touch pad users (26.42 ±6.77), which was found to be highly significant (t=8.19; p=.000). there is significant difference in dominant pinch strength of keypad users (14.70±5.39) and touch pad users (10.58±5.82), which was found to be highly significant (t=6.5; p=.000). There is significant difference in non-dominant keypad users (15.67±5.55) and touch pad users (10.22±5.45), which was found to be highly significant (t=8.2; p=.000). **Conclusion:** This study concludes that there is highly significant difference in dominant & non dominant hand Grip strength and pinch strength in all the subjects using keypad phones. **Key words:** Grip Strength, Jamar Hand Dynamometer, Pinch Gauge, Touch Screen Phones, Keypad Phones.

### INTRODUCTION

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Humans are nothing more than an advanced animal. The interesting concept here is why? Why is it humans have come further, reason humans have come so far is quite simply because we have hands. Most other animals have paw like body parts, or claws etc., the hand is perfectly in proportion with every part of itself and therefore it makes it easy to grab things, because we can grab things we can pick things up and because we can do this we can make things. It is fascinating that this one small part of us has changed the whole world we live in, everything that exists, everything that has been built by a human, everything that has been thrown, manufactured, etc. has been done so with a human hand. Our hands can perform extremely gentle and precise actions such as writing a letter, painting a picture, threading a needle or playing a violin. Our hands also enable us to perform heavy labor, such as digging with a shovel, swinging an ax, using a jackhammer to drill through concrete, or pounding a railroad spike with a sledgehammer. We use our hands to feel whether something is rough or smooth, hot or cold, sharp or dull<sup>1</sup>. Grip is a commonly used as an index to assess impairment and treatment outcome of hand function. Analysis of grip strength is an important index of hand rehabilitation program as because it assesses the patient's initial limitation and can be compared with normal. Measurement of handgrip strength's utility continues throughout the treatment process because it provides a quick reassessment<sup>7</sup>.

- Grip patterns and their relevant functions
- (a) Each tool requires its own grip pattern.
- (b) Each function in multi-function mobile device requires its own grip pattern.

### Touch Screen Phones.

A touch screen cell phones is an electronic visual display that the user can control through simple or multi-touch gestures by touching the screen with a special stylus/pen and-or one or more fingers. Some touch screens use an ordinary or specially coated glove to work while others use a special stylus/pen only. The user can use the touch screen to react to what is displayed and to control how it is displayed (for example by zooming the text size)<sup>23</sup>. The touch screen enables the user to interact directly with what is displayed, rather than using a mouse, touchpad, or any other intermediate device. Touch screens are common in devices such as game consoles, all-in-one computers, tablet computers, and smart phones. They can also be attached to computers or, as terminals, to networks. They also play a prominent role in the design of digital appliances such as personal digital assistants (PDAs), satellite navigation devices, mobile phones, and video games.

### Key Pad Phones



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## Classroom Furniture and Anthropometric Characteristics Of Rural And Urban School Students – A Cross-Sectional Study

M. Balaganapathy, Sweni Shah, Gazalparvin, Radhika Tadvi and Dharti Desai

**Abstract**— Furniture plays a vital part in the environment and learning experience /process. It is as important as equipment, buildings, and other learning resources. Proper implementation of classroom ergonomics is needed for the maintainer of good health, improvement and motivation. School children spend most of their working hours at school, mostly in the sitting position. Ergonomically, unsuitable school furniture is frequently considered one of the major causes of severe posture problems in students. Recent studies have reported the increasing prevalence of musculoskeletal problems in school children and adolescents. Design of school furniture is one of the contributing factors to the development of such symptoms among school children. So the objective of the study was to assess the student ergonomically who is using classroom furniture and to determine the prevalence of musculoskeletal disorder in school students. The present study was carried out in 295 school students of rural and urban area having the age range of 15 to17 years. Eight anthropometric measurements (height, sitting height, popliteal height, knee height, hip breadth, elbow rest height, buttock popliteal length, and buttock knee length) and four dimensions of the existing classroom furniture were measured. Nordic questionnaire was filled by students to determine the prevalence of musculoskeletal problems. The results indicated a considerable imbalance between anthropometric dimensions of students and the existing classroom furniture dimensions. The anthropometric dimension of the school students increases with their age. Moreover, there was a little difference between mean values of different anthropometric dimension. These differences become much higher when they were compared between boys and girls. In conclusion, the findings of this study that the design criteria should be selected based on the anthropometric dimensions of the students. There are chances of mismatch between the student's dimensions and available furniture. The importance design of benches may create many problems for the students such as fatigue, muscle stress and discomfort/ pain in different body parts. Through Nordic questionnaire, we concluded that participants who areheighted, having lower back pain followed by neck pain comparatively short heighted.

### 1.INTRODUCTION

The efficiency of a person depends strongly on the fact that how comfortable a person is with the work environment and also the appropriateness of workstation with the user. Schools are the places from where we get qualified and capable which then help in building the nations. Therefore, it is very important to make the classrooms in schools comfortable and suitable for students, so that they can concentrate and evolve as talented individuals. The comfortable, physical health, well-being and performance of people can be increased by designing equipment, furniture and other devices according to the needs of the human body. A comfortable classroom environment improves the efficiency of students by encouraging and motivating them to perform better. Students spend a major time on the chair and desk during school hours; hence it is necessary that the school furniture should fit the requirements of the students. Therefore, the school furniture should be made on the basis of anthropometric dimensions of the user. Specific measurements such as popliteal height, knee height, buttock to popliteal length and elbow rest height are necessary in order to determine the dimension of school furniture that will enable students to maintain the correct sitting posture. Anthropometry of people differs not only from region to region but also within the region as well, therefore it is very essential to consider the anthropometry of users while designing any product to assure the suitability of the product in order to improve the efficiency of students. It is difficult to design the seating furniture that suits every student, but anthropometry considerations can increase the suitability of furniture with the majority of the user populations. In a research work it is seen that the anthropometric dimensions vary not only from region to region, but within the region as well which must be considered while designing of furniture's. It has been reflected in many studies that there is a mismatch between the classroom furniture dimensions and the anthropometric dimensions of the students. Literature on this issue points to various consequences like; back pain prevalence among the students, musculoskeletal discomfort and low back pain, biomechanical problems, awkward

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